

# MEASURING INSTRUMENTS

CATALOGUE NO. E22





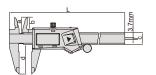
#### **DIGITAL CALIPERS (STANDARD MODEL)**



INSPECTION CERTIFICATE TRACEABLE TO DKD



- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032Data output
- Meet DIN862
- Made of stainless steel
- Optional accessory: data output cable



							(mm)
Code	Range	Accuracy	L	а	b		d
1108-150 <sup>*</sup>	0-150mm/0-6"	±0.02mm	236	21	16	16	40
1108-200*	0-200mm/0-8"	±0.03mm	286	24	19	16	50
1108-300*	0-300mm/0-12"	±0.03mm	400	25	20.5	17	60

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### WATERPROOF DIGITAL CALIPERS



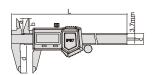


ZERO AFTER POWER ON EACH TIME ATTENTION:

**NO DATA OUTPUT** 

#### 1118-150B

- IP67 dust/waterproof
- Resolution: 0.01mm/0.0005"
- Button function: zero, on/off, mm/inch, ABS/REL, hold
- Battery CR2032 Meet DIN862
- Made of stainless steel



							(mm)
Code	Range	Accuracy	L	а	b	С	d
1118-150B*	0-150mm/0-6"	±0.03mm	236	21	16	16	40
1118-200B*	0-200mm/0-8"	±0.03mm	286	24	19	16	50
1118-300B*	0-300mm/0-12"	±0.03mm	400	25	20.5	17	60

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### DIGITAL CALIPER WITH ROUND DEPTH BAR



- Resolution: 0.01mm/0.0005" Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Meet DIN862
- Made of stainless steel
- Optional accessory: data output cable

							(mm)
Code	Range	Accuracy	L	а	b		d
1119-150 <sup>*</sup>	0-150mm/0-6"	±0.03mm	236	21	16	16	40

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **DIGITAL CALIPERS**



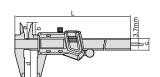




(mm)

#### 1114-150A

- Zinc alloy housing for digital unit
- Resolution: 0.01mm/0.0005'
- Buttons: zero, on/off, mm/inch
- Automatic power off, move the digital unit to turn on power
  ■ Battery CR2032, meet DIN862
- Made of stainless steel



1114-150A* 0-150mm/0-6" ±0.03mm 236 21 16 16 40 1114-200A* 0-200mm/0-8" ±0.03mm 286 24 19 16 50	Code	Range	Accuracy	L	а	b	С	d
	1114-150A*	0-150mm/0-6"	±0.03mm	236	21	16	16	40
	1114-200A*	0-200mm/0-8"	±0.03mm	286	24	19	16	50
1114-300A"   0-300mm/0-12"   ±0.03mm   400   25   20.5   17   60	1114-300A*	0-300mm/0-12"	±0.03mm	400	25	20.5	17	60

Supplied with manufacturer inspection certificate traceable to DKD Germany

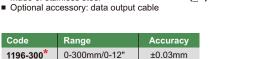
#### **HEAVY DUTY 300mm DIGITAL CALIPER**



bar Ø1.6mm



- Resolution: 0.01mm/0.0005"
- Buttons: on/off. zero. mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output Meet DIN862
- Made of stainless steel



 $^{\star}$ Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **DIGITAL CALIPER WITH CARBIDE TIPPED JAWS**



RACEABLE TO DKD

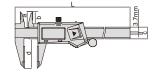
DATA

OUTPUT

#### 1110-150A

■ Carbide tipped jaws for inside and outside measurements

- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch Automatic power off, move the digital
- unit to turn on power Battery CR2032, data output
- Meet DIN862
- Made of stainless steel
- Optional accessory: data output cable



							(mm)
Code	Range	Accuracy	L	а	b		d
1110-150A*	0-150mm/0-6"	±0.03mm	236	21	16	16	40

- Supplied with manufacturer inspection certificate traceable to DKD Germany
- Sizes available up to 300mm



Unit: mm

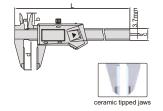
1130-150

#### **DIGITAL CALIPER WITH CERAMIC TIPPED JAWS**



- Ceramic tipped jaws for outside measurement, extremely wear-resistant, non-magnetic, non-conductive
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power

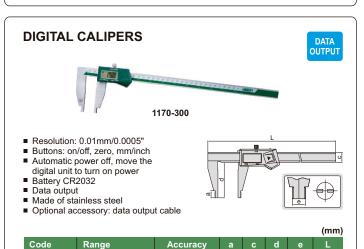
  Battery CR2032, data output
- Meet DIN862
- Made of stainless steel
- Optional accessory: data output cable



							(mm)
Code	Range	Accuracy	L	а	b		d
1193-150*	0-150mm/0-6"	±0.03mm	235	21	16.5	16	40

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

-Sizes available up to 300mm



DIAL CALIPERS	INSPECTION
1.4	TRACEABLE TO DKD
	SHOCK
1312-150A	
Shockproof dial indicator     Made of stainless steel	

±0.04mm

±0.04mm

17

60 10

12

12 17 420

Made of	stair	less s	steel	

1170-306

1170-300

0-300mm/0-12"

0-300mm/0-12"

Dial indicator graduation 0.02mm (n							(mm)		
Code	Range	Accuracy	L	а	b		d	D	t
1312-150A*	0-150mm	±0.03mm	235	21	16.5	16	40	Ø39	6.5
1312-200A*	0-200mm	±0.03mm	288	24	19	16	48	Ø39	6.5
1312-300A*	0-300mm	±0.03mm	410	28	22	20	62	Ø44.5	7.5

Dial indicator graduation 0.01mm (mm)									
Code	Range	Accuracy	L	а	b		d	D	t
1311-150A*	0-150mm	±0.03mm	235	21	16.5	16	40	Ø39	6.5
1311-200A*	0-200mm	±0.03mm	288	24	19	16	48	Ø39	6.5
1311-300A*	0-300mm	±0.03mm	410	28	22	20	62	Ø44.5	7.5
Supplied with manufacturer inspection certificate traceable to DKD Germany									

#### **LEFT HAND DIGITAL CALIPER**



- Designed for left handed users
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output

Co

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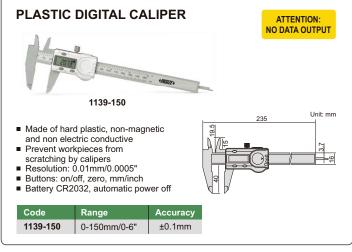
- M
- O

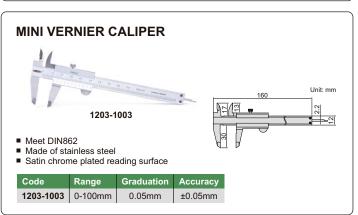
	z inless steel cessory: data outpu	위 <u>르</u> t cable	
ode	Range	Accuracy	
30-150*	0-150mm/0-6"	±0.03mm	

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

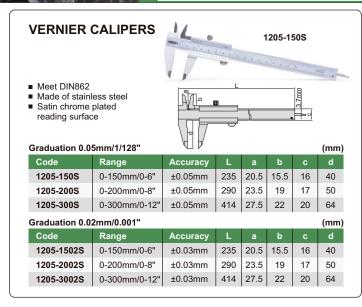
Sizes available up to 300mm

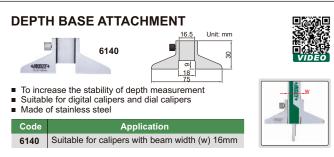


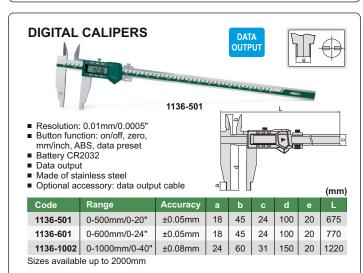


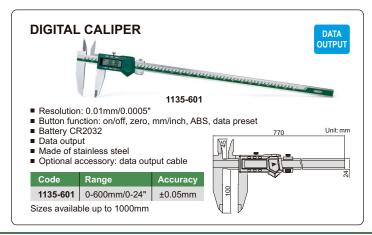


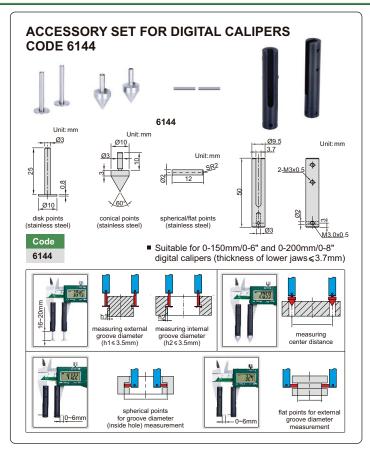


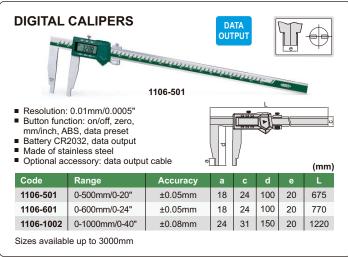


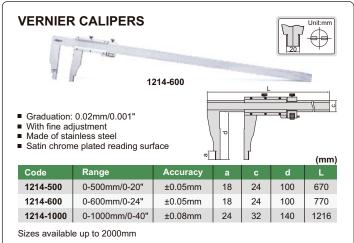






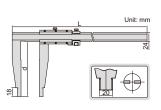














- Graduation: 0.02mm/0.001
- With fine adjustment
- Made of stainless steel
- Satin chrome plated reading surface

				(
Code	Range	Accuracy	d	L
	0-500mm/0-20"			
1215-622	0-600mm/0-24"	±0.06mm	150	770

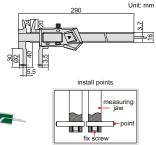
Sizes available up to 3000mm

#### DIGITAL CALIPER WITH INTERCHANGEABLE POINTS **CODE 1526-200**



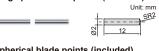




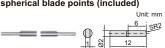


short spherical points (included) Unit: mm

#### long spherical/flat points (included)



## spherical blade points (included)



- Supplied with 3 pairs of points and zero setting block for external measurement
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, set, mm/inch, preset (+, -)
- Automatic power off, move the digital unit to turn on power
   Battery CR2032 zero setting block
- Data output
- Made of stainless steel
- Optional accessory: points (code 1526-T101, 7392, 7391, 7381, 7321), depth stop (code 6143), data output cable

zero setting block for external measuremen (included)



Point	Range	Accur
short spherical points	12-212mm/0.5-8.5"(internal)	±0.03r
long spherical/flat points	24-224mm/1-8.8"(internal) 0-187mm/0-7.5"(external)	±0.03r
spherical blade points	24-224mm/1-8.8"(internal) 0-187mm/0-7.5"(external)	±0.031

DATA

**OUTPUT** 

ıracy	Application
3mm	for grooves inside small hole
3mm	spherical points for grooves inside hole flat points for external grooves
2	for parrow grooves inside hole

#### DIGITAL CALIPER WITH INTERCHANGEABLE POINTS **CODE 1124-300A**

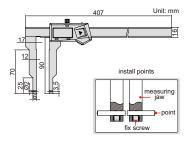


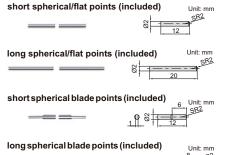












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- Supplied with 4 pairs of points and zero setting block for external measurement
- Resolution: 0.01mm/0.0005"
  Buttons: on/off, set, mm/inch, preset (+, -)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: points (code 1526-T101, 7392, 7391, 7381, 7321), depth stop (code 6143), data output cable

Point	Range	Accuracy	Application
short spherical/ flat points	24-324mm/1-12.7"(internal) 0-288mm/0-11.3"(external)	±0.04mm	spherical points for grooves inside hole (small hole flat points for external grooves
long spherical/ flat points	40-340mm/1.5-13.3"(internal) 0-272mm/0-10.7"(external)	±0.04mm	spherical points for grooves inside hole (large hole flat points for external grooves
short spherical blade points	24-324mm/1-12.7"(internal) 0-288mm/0-11.3"(external)	±0.04mm	for narrow grooves inside hole (small hole)
long spherical blade points	40-340mm/1.5-13.3"(internal) 0-272mm/0-10.7"(external)	±0.04mm	for narrow grooves inside hole (large hole)

#### **DIGITAL INSIDE GROOVE CALIPERS**

- Measure groove diameter
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, set, mm/inch, preset (+,-)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: depth stop (code 6143), data output cable

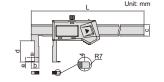


preset huttons









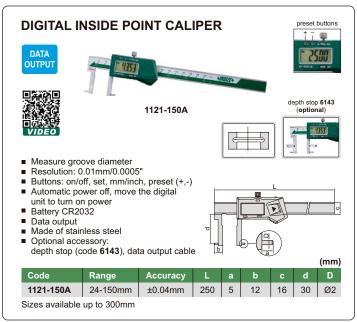




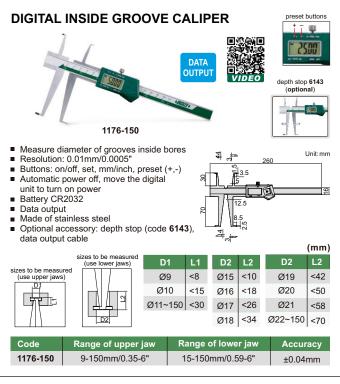
								(mm)
Code	Range	Accuracy	L	а	b		d	е
1120-150A	22-150mm	±0.04mm	250	5	11	16	30	1
1120-200A	25-200mm	±0.04mm	310	5	12.5	16	40	1

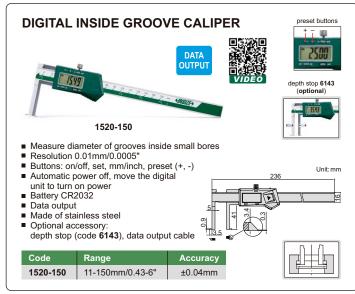
Sizes available up to 300mm

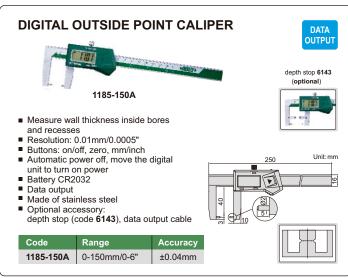


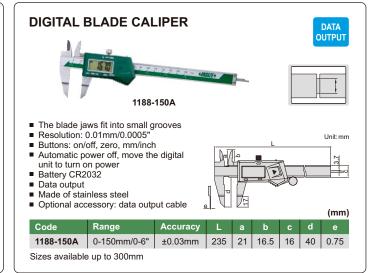




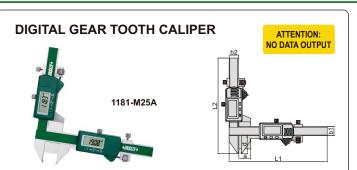








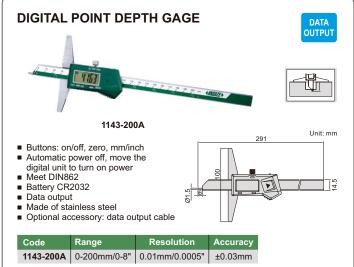


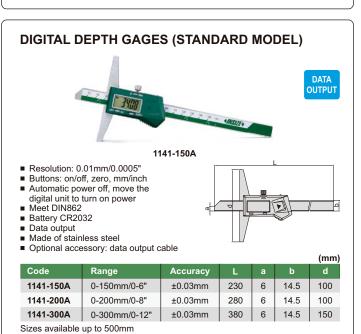


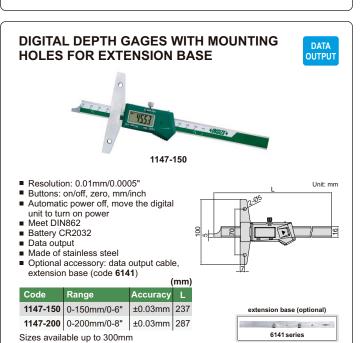
- Resolution: 0.01mm/0.0005"
- Carbide tips
- Buttons: zero, on/off, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Made of stainless steel

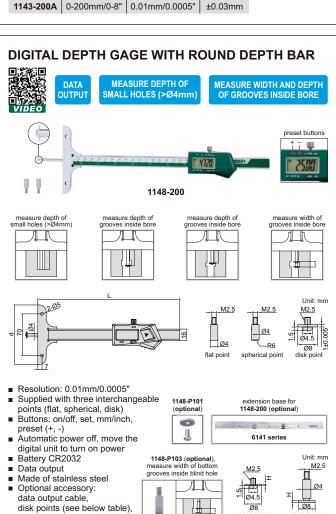


								(111111)
		Accuracy						
1181-M25A	M1-25mm	±0.04mm	170	165.5	21	16	16	30.5









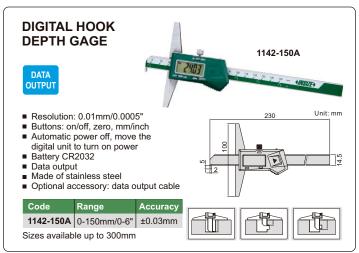
1148-P101

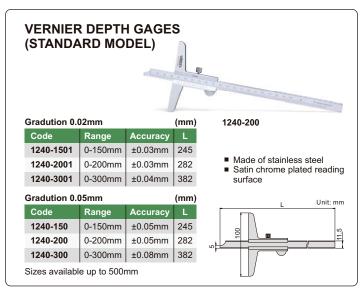
#### **OPTIONAL DISK POINTS**

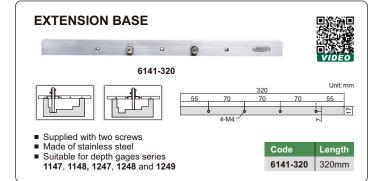
extension base (code 6141,

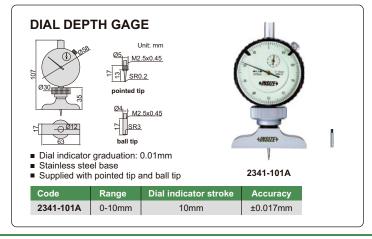
Code	Description	н	Remark				
1148-P101	0.5mm disk point	0.5±0.005mm	for narrow grooves				
1148-P102	0.7mm disk point	0.7±0.005mm	for narrow grooves				
1148-P103	1mm disk point	1±0.005mm	for grooves inside blind hole				
1148-P104	0.5mm disk point	0.5±0.005mm	for grooves inside blind hole				

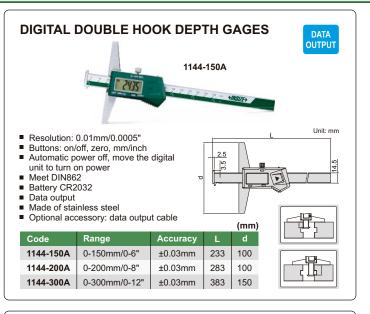




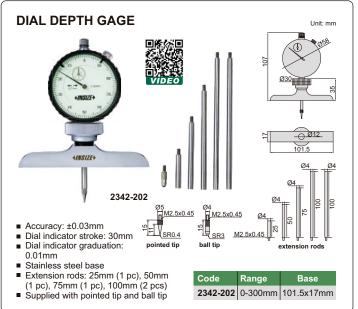




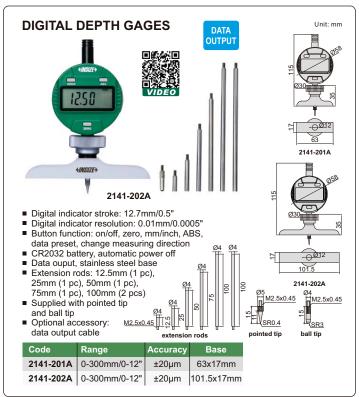


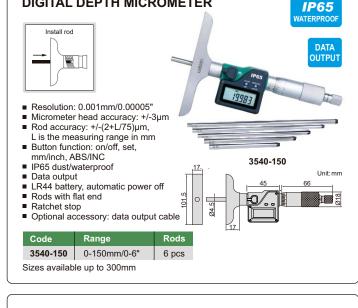




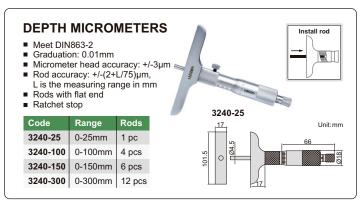


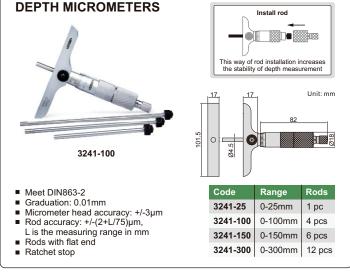


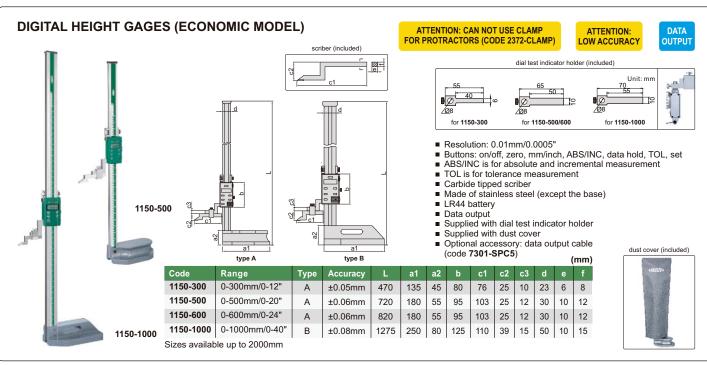




**DIGITAL DEPTH MICROMETER** 







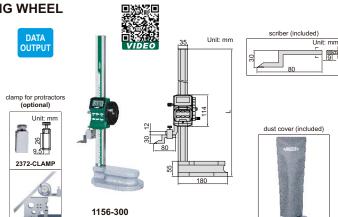


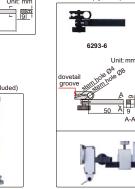
#### DIGITAL HEIGHT GAGES WITH DRIVING WHEEL

- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch, preset +, preset -, hold
- Automatic power off, move the digital unit to turn on power
- Carbide tipped scriber
- Made of stainless steel
- Battery CR2032
- Data output
- Supplied with dust cover
- Optional accessory: data output cable, dial test indicator holder (code 6293-6) clamp for protractors (code 2372-CLAMP)

			(mm)
Code	Range	Accuracy	L
1156-300	0-300mm/0-12"	±0.03mm	515
1156-600	0-600mm/0-24"	±0.05mm	815

Sizes available up to 1000mm



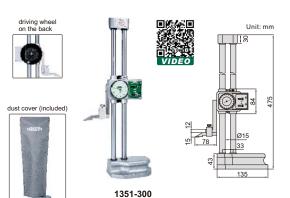


#### **DIAL HEIGHT GAGE**

- Dial indicator graduation: 0.01mm
- One counter reads in the plus direction and another in the minus direction, so incremental measurement can be made in either direction
- Carbide tipped scriber
- Made of stainless steel (except the base)
- With driving wheel
- Supplied with dust cover
- Optional accessory: dial test indicator holder (code **6293-6**) clamp for protractors (code 2372-CLAMP)

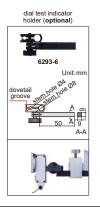
Code	Range	Accuracy		
1351-300	0-300mm	±0.04mm		

Sizes available up to 600mm





scriber (included)



#### **VERNIER HEIGHT GAGES**

- Graduation: 0.02mm/0.001"
- Adjustable main scale to set zero
- Carbide tipped scriber Made of stainless steel (except the base)
- Satin chrome plated scale
- Supplied with magnifier
- With fine adjustment Supplied with dust cover

Code

Range **1250-300** 0-300mm/0-12"

Optional accessory: dial test indicator holder (code 6293-6),

clamp for protractors (code 2372-CLAMP)



a1 a2 b c1 c2 d

43 75 80



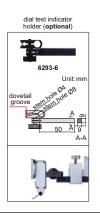


(mm)

30 28







### **DIGITAL OUTSIDE MICROMETERS** (WITH DATA OUTPUT)

Accuracy

±0.04mm 545

**1250-600** | 0-600mm/0-24" | ±0.05mm | 870 | 180 | 54 | 85 | 80 | 41 | 35

135

- Resolution 0.001mm/0.00005"
- IP65 dust/waterproof
- Button function: on/off, set, mm/inch, ABS/INC
- Data output
- LR44 battery, automatic power off
- Carbide measuring faces
- Ratchet stop
- Supplied with spherical anvil
- Setting standards are included (except 0-25mm/0-1")
- Optional accessory: data output cable











	Unit: mm
a L 44.5	64
	<del>20</del> <del>20</del> 8

						(mm)
Code	Range	Accuracy	L	а	b	С
3101-25A*	0-25mm/0-1"	±2µm	34.5	6	25	3
3101-50A*	25-50mm/1-2"	±2µm	59.5	8	32	3

- \*Supplied with manufacturer inspection certificate traceable to DKD Germany
- -Sizes available up to 300mm



#### **DIGITAL OUTSIDE MICROMETERS** (WITHOUT DATA OUTPUT)

INSPECTION TRACEABLE TO DKD ATTENTION: NO DATA OUTPUT

IP65

						(1111111)
Code	Range	Accuracy	L	а	b	С
3108-25A*	0-25mm/0-1"	±2µm	34.5	6	25	3
3108-50A*	25-50mm/1-2"	±2µm	59.5	8	32	3
3108-75A*	50-75mm/2-3"	±3µm	84.5	8	44.5	3
3108-100A*	75-100mm/3-4"	±3µm	109.5	8	57	3

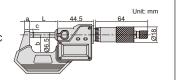
\*Supplied with manufacturer inspection certificate traceable to DKD Germany

- Sizes available up to 200mm





- Resolution 0.001mm/0.00005"
- IP65 dust/waterproof
- Button function: on/off, set, mm/inch, ABS/INC
- No data output
- LR44 battery, automatic power off
- Carbide measuring facesRatchet stop
- Supplied with spherical anvil
- Setting standards are included (except 0-25mm/0-1")



#### **DIGITAL OUTSIDE MICROMETERS**



ATTENTION: NO

**DATA OUTPUT** 

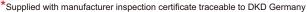




- wall thickness
- Resolution 0.001mm/0.00005"
- Button function: on/off, set, mm/inch, ABS/INC
- No data output
- LR44 battery, automatic power off
- Carbide measuring faces ■ Friction thimble
- Supplied with spherical anvil
- Setting standards are included (except 0-25mm/0-1")



					(mm)
Code	Range	Accuracy	L		b
3109-25A*	0-25mm/0-1"	±2µm	32	6	27.5
3109-50A*	25-50mm/1-2"	±2µm	57	8	37
3109-75A*	50-75mm/2-3"	±3µm	82	8	50
3109-100A*	75-100mm/3-4"	±3µm	107	10	61
*					

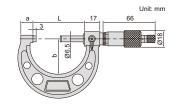


### 1µm GRADUATION OUTSIDE MICROMETERS



3210-25A

- Graduation: 0.001mm
- Carbide measuring faces
- Meet DIN863-1
- Ratchet stopSupplied with setting standards (except 0-25mm)



				(mm)
Range	Accuracy	L	а	b
0-25mm	4µm	32	9	28
25-50mm	4µm	57	14	38
50-75mm	5µm	82	15	49
75-100mm	5µm	107	15	60
	0-25mm 25-50mm 50-75mm	0-25mm 4μm 25-50mm 4μm 50-75mm 5μm	0-25mm 4μm 32 25-50mm 4μm 57 50-75mm 5μm 82	0-25mm         4μm         32         9           25-50mm         4μm         57         14           50-75mm         5μm         82         15

- Supplied with manufacturer inspection certificate traceable to DKD Germany
- Sizes available up to 200mm

TRACEABLE TO DKD

#### **OUTSIDE MICROMETERS**





3203-25A

3203-50A

- Graduation: 0.01mm
- Carbide measuring faces
- Ratchet stop
- Meet DIN863-1
- Supplied with setting standards (except 0-25mm)



3203-1004A

Set		_			
Code	Range	Micrometers included	Packaging		
3203-1004A*	0-100mm	3203-25A, 3203-50A, 3203-75A, 3203-100A	blow mould case		
3203-1506A	0-150mm	3203-25A, 3203-50A, 3203-75A, 3203-100A, 3203-125A, 3203-150A	blow mould case		
*Supplied with manufacturer inspection certificate traceable to DKD Germany					

Individual					(mm)
Code	Range	Accuracy	L	а	b
3203-25A*	0-25mm	±2µm	32	9	28
3203-50A*	25-50mm	±2µm	57	14	38
3203-75A*	50-75mm	±2µm	82	15	49
3203-100A*	75-100mm	±3µm	107	15	60
3203-125A	100-125mm	±3µm	133	16.5	73
3203-150A	125-150mm	±3µm	158	16.5	85
3203-175A	150-175mm	±4µm	183	19.4	104
3203-200A	175-200mm	±4µm	209	19.4	117
3203-225A	200-225mm	±4µm	234	19.4	130
3203-250A	225-250mm	±5µm	260	19.4	142
3203-275A	250-275mm	±5µm	285	19.4	155
3203-300A	275-300mm	±5µm	310	19.4	168



#### **OUTSIDE MICROMETERS WITH INTERCHANGEABLE ANVILS**

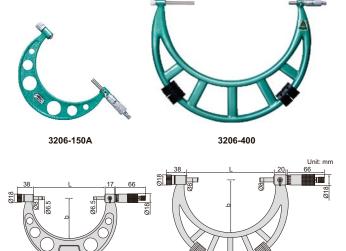
- Graduation: 0.01mm
- Ratchet stop Meet DIN863-3
- Carbide measuring faces
- Supplied with setting standards



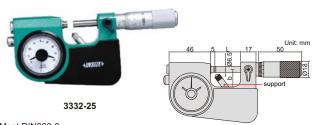


						(11111)
Code	Range	Туре	Accuracy	L	b	Setting standard (included)
3206-150A	0-150mm	Α	6µm	158	82	25, 50, 75, 100, 125
<b>3206-300A</b> 150-300mm		Α	9µm	308	165	150, 175, 200, 225, 250, 275
<b>3206-400</b> 300-400mm		В	11µm	409	224	325, 375
3206-500	400-500mm	В	13µm	509	275	425,475

Sizes available up to 1000mm

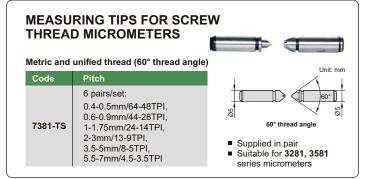


## **INDICATING MICROMETER**



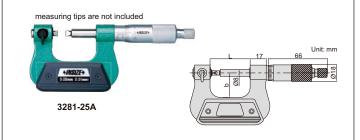
- Meet DIN863-3
- Micrometer head graduation: 0.002mm
- Micrometer head accuracy: 4µm
- Dial indicator: range ±0.04mm, graduation 0.001mm, accuracy 0.001mm
- Carbide measuring facesSupplied with setting standards

				(mm)
Code	Micrometer head range	L	b	Remark
<b>3332-25</b> 0-25mm		28.5	19	with support
Sizes availab	ole up to 100mm			



#### **SCREW THREAD MICROMETER**





- Measure pitch diameter of screw threads
- Graduation 0.01mm
- Non-rotating spindleRatchet stop
- Supplied with 60° setting standards
- Optional accessary: 55° setting standards, measuring tips (code **7381**)

#### accuracy of micrometers with tips (mm)

Pitch	Range
FILCH	0-25
0.4~0.5	±0.01
0.6~0.8	±0.01
1~1.25	±0.012
1.5~2.0	±0.014
2.5~3.5	±0.016

60° 4	<b>E</b> 60
60° setting stand	ards (included
(55°> <b>4</b>	<b>E</b> 55
55° setting standa	ards (optional

			(mm)
Code	Range	L	b
3281-25A	0-25mm	42	26

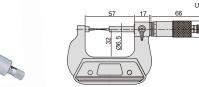
Sizes available up to 200mm



#### POINT MICROMETER



3230-25A



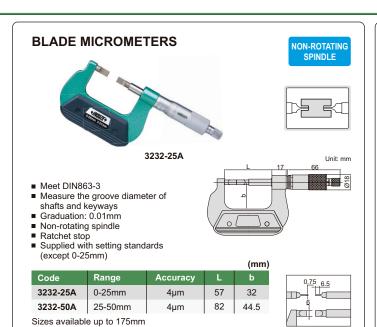
- Measure the web thickness of drills,
- small grooves and keyways
- Graduation: 0.01mm
- Ratchet stop
- Carbide tips
- Supplied with setting standards (except 0-25mm)

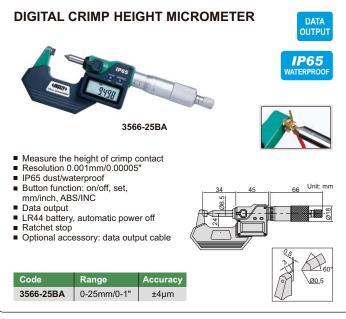
Code	Range	Accuracy
3230-25A	0-25mm	4µm

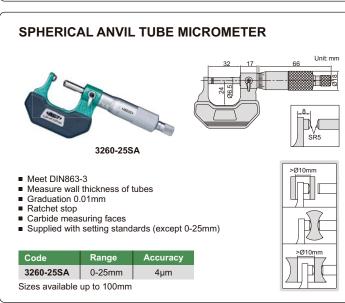
Sizes available up to 100mm

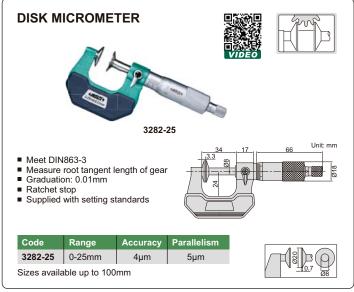




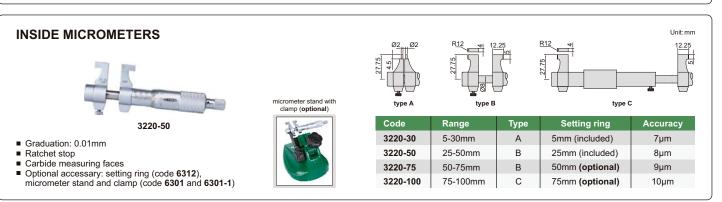














#### **DIGITAL INSIDE MICROMETER**







- Resolution 0.001mm/0.00005"
- Button function: on/off, set, mm/inch, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stopCarbide measuring faces
- Optional accessory: data output cable, setting ring (code **6312**)

Code	Range	Setting ring	Accuracy		
3520-30	5-30mm/0.2-1.2"	5mm (included)	±5µm		

Sizes available up to 100mm

#### **TUBULAR INSIDE MICROMETERS**







- Accuracy: (3+n+L/50)µm n=number of rods,
- L=maximum measuring length (mm)
   Supplied with setting standards
   Carbide measuring faces



Code	Range	Travel of micrometer head	Extension rods		
3222-300	50-300mm	13mm	13mm, 25mm, 50mm (2pcs), 100mm		
<b>3222-500</b> 50-500mm		13mm	13mm, 25mm, 50mm (2pcs), 100mm, 200mm		
3222-600	50-600mm	13mm	13mm, 25mm, 50mm, 100mm, 150mm, 200mm		
3222-1000	50-1000mm 13mm		13mm, 25mm, 50mm (2pcs), 100mm, 200mm (2pcs), 300mm		

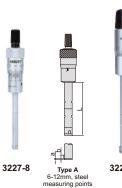
Sizes available up to 1500mm

#### THREE POINTS INTERNAL MICROMETERS

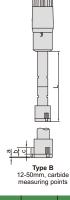




- Meet DIN863-4
- 6-12mm: graduation 0.001mm, 12-100mm: graduation 0.005mm
- Ratchet stop
- Optional accessory: setting rings (code 6312), micrometer stand and clamp (code 6301 and 6301-2)

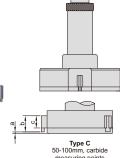








(mm)



Individual

Code	Range	Туре	Accuracy	Setting ring	Extension rod (included)	L	a	b	
3227-8*	6-8mm	Α	4µm	Ø6mm(included)	100mm	54.5	1.5	2.5	_
3227-10*	8-10mm	Α	4µm	Ø8mm(included)	100mm	54.5	1.5	2.5	_
3227-12*	10-12mm	Α	4µm	Ø10mm(included)	100mm	54.5	1.5	2.5	_
3227-16*	12-16mm	В	4µm	Ø16mm(included)	150mm	80	0.5	6	4.5
3227-20*	16-20mm	В	4µm	Ø16mm(included)	150mm	80	0.5	6	4.5
3227-25*	20-25mm	В	4µm	Ø25mm(included)	150mm	90	0.5	8	6
3227-30*	25-30mm	В	4µm	Ø25mm(included)	150mm	90	0.5	8	6
3227-40*	30-40mm	В	4µm	Ø40mm(included)	150mm	97	0.5	14	12
3227-50*	40-50mm	В	5µm	Ø40mm(included)	150mm	97	0.5	14	12
3227-63*	50-63mm	С	5µm	Ø62mm(included)	150mm	114	0.5	17.5	14.5
3227-75*	62-75mm	С	5µm	Ø62mm(included)	150mm	114	0.5	17.5	14.5
3227-88*	75-88mm	С	5µm	Ø87mm(included)	150mm	114	0.5	17.5	14.5
3227-100*	87-100mm	С	5µm	Ø87mm(included)	150mm	114	0.5	17.5	14.5

Cod	de	Range	Micrometers included	Setting ring (included)	Extension rod (included)
322	7-123 <b>*</b>	6-12mm	6-8mm, 8-10mm, 10-12mm	Ø6mm, Ø8mm, Ø10mm	100mm
322	7-202 <b>*</b>	12-20mm	12-16mm, 16-20mm	Ø16mm	150mm
322	7-504*	20-50mm	20-25mm, 25-30mm, 30-40mm, 40-50mm	Ø25mm, Ø40mm	150mm
322	7-1004*	50-100mm	50-63mm, 62-75mm, 75-88mm, 87-100mm	Ø62mm, Ø87mm	150mm

<sup>\*</sup>Supplied with manufacturer inspection certificate









3227-504



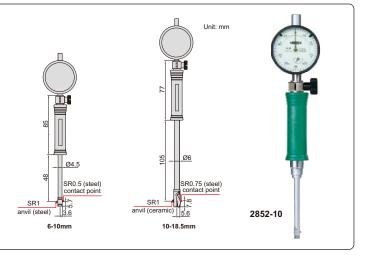
#### **BORE GAGES FOR SMALL HOLES**



ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS

- Repeatability: 0.003mmOptional accessory: setting ring (code 6312)

Code	Range	Indicator	Accuracy
2852-10	6-10mm	dial indicator, range 3mm,	±0.012mm
2852-18	10-18.5mm	graduation 0.01mm (code 2311-3F)	±0.012mm



#### **BORE GAGES**

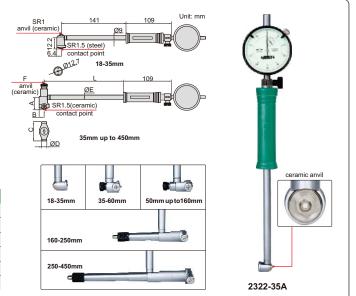
Optional accessory: setting ring (code **6312**), long handle (code **7351**)

ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS





Code	Range	Indicator	Accuracy	Repeatability
2322-35A	18-35mm	dial indicator, range 10mm, graduation 0.01mm (code 2308-10FA)	±0.015mm	0.003mm
2322-60A	35-60mm		±0.018mm	0.003mm
2322-100A	50-100mm		±0.018mm	0.003mm
2322-160A	50-160mm		±0.018mm	0.003mm
2322-250A	160-250mm		±0.018mm	0.003mm
2322-450A	250-450mm		±0.018mm	0.003mm



#### **BORE GAGE SETS**

ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS

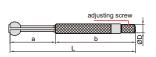
- Repeatability: 0.003mm
- Optional accessory: setting ring (code **6312**)

packaging (code 2824-S3)

Code	Range	Indicator	Bore gages included	Accuracy
2824-S160	35-160mm	dial indicator, code <b>2308-10FA</b> , range 10mm, graduation 0.01mm	① 35-50mm (dial indicator and handle are not included) ② 50-160mm	35-50mm ±0.018mm 50-160mm ±0.018mm
2824-S3	18-160mm	dial indicator, code <b>2308-10FA</b> , range 10mm, graduation 0.01mm	18-35mm     35-60mm (dial indicator is not included)     50-160mm (dial indicator is not included)	18-35mm ±0.015mm 35-60mm ±0.018mm 50-160mm ±0.018mm



#### **SMALL HOLE GAGE SET**



- 4 gages per set
- For small holes, slots and grooves, etc.
- Satin chrome finish

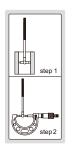


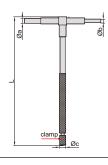
step 1 step 2
---------------

Range	L	а	b	ØD
3-5mm	76mm	24mm	52mm	5mm
5-7.5mm	79mm	27mm	52mm	5mm
7.5-10mm	88mm	30mm	58mm	6mm
10-13mm	91mm	34mm	58mm	6mm

Gages included 3-5mm, 5-7.5mm, 7.5-10mm, 10-13mm 4208-1 3-13mm

#### **TELESCOPING GAGE SET**







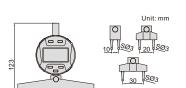
- 6 gages per set
- For quick measurement of inside diameter of holes and width of slots

  Satin chrome finish

Range	L	Øa	Øb	Øc
8-12.7mm	115mm	3.9mm	2.9mm	6.2mm
12.7-19mm	115mm	5.3mm	3.8mm	6.2mm
19-32mm	115mm	5.3mm	3.8mm	6.2mm
32-54mm	137mm	7.6mm	6.1mm	7.2mm
54-90mm	137mm	7.6mm	6.1mm	7.2mm
90-150mm	137mm	7.6mm	6.1mm	7.2mm

Code	Total range	Gages included	
4206-1	8-150mm	8-12.7mm, 12.7-19mm, 19-32mm, 32-54mm, 54-90mm, 90-150mm	

#### **DIGITAL RADIUS GAGE**



SØ3





- Resolution: 0.005mm/0.00005"
   Buttons: on/off, hold, mm/inch, s (select jaws), zero
- Measure radius of internal or external arcs
- Display can be rotated by 320°
   Supplied with 5 jaws for different sizes of arc
   Battery CR2032, automatic power off

Code	Range of external radius (R1)	Range of internal radius (R2)	Accuracy (mm)
2183	5-910mm/0 2-35 83"	7-910mm/0 3-35 83"	+0.01R*

<sup>\*</sup>R is the radius to be measured

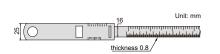
#### **CIRCUMFERENCE TAPES**





7114-950





- Graduation: 0.1mm
- Measure diameter and circumference of pipes, trees, tires, etc.
- Laser engraved scale
- Made of stainless steel

Code	Circumference	Diameter	Accuracy	
Code	range	range	Circumference	Diameter
7114-950	150-950mm	Ø50-300mm	±1.5mm	±0.5mm
7114-2200	940-2200mm	Ø300-700mm	±1.5mm	±0.5mm
7114-3460	2190-3460mm	Ø700-1100mm	±1.5mm	±0.5mm

#### **DIGITAL INDICATORS** (ADVANCED MODEL)

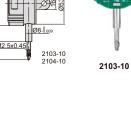


- Reading in digital and analogDisplay can be rotated by 320°
- Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement
- Keep preset data and tolerance data in memory after restart
- CR2032 battery, automatic power off
- Data output
- Optional accessory: data output cable, backs, contact points

#### Resolution 0.001mm/0.00005"

Code	Range	Accuracy	Hysteresis	Remark
2103-10*	12.7mm/0.5"	5µm	2µm	lug back
2103-25*	25.4mm/1"	5µm	3µm	lug back
2103-10F*	12.7mm/0.5"	5µm	2µm	flat back
2103-25F*	25.4mm/1"	5µm	3µm	flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA











max./min./TIR

max./min./TIR measurement







Resolution	0.0	11mm	/n	0005"

warning when over tolerance

Code	Range	Accuracy	Hysteresis	Remark		
2104-10*	12.7mm/0.5"	20µm	10µm	lug back		
2104-25*	25.4mm/1"	20µm	10µm	lug back		
2104-10F*	12.7mm/0.5"	20µm	10µm	flat back		
2104-25F*	25.4mm/1"	20µm	10µm	flat back		



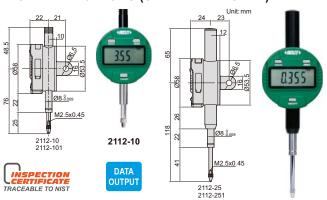
Ø8-0.00

Ø4

M2.5x0.45

Unit: mm

#### **DIGITAL INDICATORS (STANDARD MODEL)**



- Button function: on/off, inch/mm, zero
- CR2032 battery, automatic power off
- Data output
- Optional accessory: data output cable, backs, contact points

#### spindle lift knob is included

# 2112-251

#### Resolution 0.01mm/0.0005"

Code	Range	Accuracy	Hysteresis	Remark
2112-10*	12.7mm/0.5"	20µm	10µm	lug back
2112-25 <sup>*</sup>	25.4mm/1"	20µm	10µm	lug back
2112-10F*	12.7mm/0.5"	20µm	10µm	flat back
2112-25F*	25.4mm/1"	20µm	10µm	flat back

#### Resolution 0.001mm/0.00005"

Code	Range	Accuracy	Hysteresis	Remark
2112-101*	12.7mm/0.5"	5µm	2µm	lug back
2112-251*	25.4mm/1"	5µm	3µm	lug back
2112-101F*	12.7mm/0.5"	5µm	2µm	flat back
2112-251F*	25.4mm/1"	5µm	3µm	flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

## COMPACT DIAL INDICATOR

INSPECTION CERTIFICATE TRACEABLE TO NIST

**JEWELED BEARING** 



- 2311-5
- Meet DIN878
- Jeweled bearingWith lug back
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

Code	Range	Graduation	Accuracy	Hysteresis	Range/rev	Dial reading
2311-5*	5mm	0.01mm	14µm	3µm	0.5mm	0-50

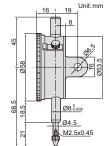
<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **DIAL INDICATORS (STANDARD MODEL)**









- Graduation: 0.01mm
- Dial reading: 0-100 Meet DIN878

- Jeweled bearing
   Supplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2308-10A*	10mm	17µm	3µm	1mm	lug back
2308-10FA*	10mm	17µm	3µm	1mm	flatback
±					

2308-10A

#### **DIAL INDICATORS (PROMOTION MODEL)**



# INSPECTION CERTIFICATE TRACEABLE TO NIST

#### 2301-10

- Graduation: 0.01mm
- Dial reading: 0-100
- Meet DIN878
- Jeweled bearing
- Supplied with limit hands and bezel clamp
- Packed in carton box
- Optional accessory: backs, contact points

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2301-10 <sup>*</sup>	10mm	17µm	3µm	1mm	lug back with spare flat back
2301-10F*	10mm	17µm	3µm	1mm	flat back

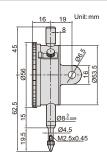
carton box

#### PRECISION DIAL INDICATORS









- Graduation: 0.001mm
- Jeweled bearingSupplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

Code	Range	Accuracy	Hysteresis	Range/rev	Dial reading	Remark
2313-1A*	1mm	5µm	2µm	0.2mm	0-100-0	lug back
2313-1FA*	1mm	5µm	2µm	0.2mm	0-100-0	flatback

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### SHOCKPROOF DIAL INDICATORS





2314-10A

- Meet DIN878
- Graduation: 0.01mm

Unit: mm

Shockproof

Ø8.0009

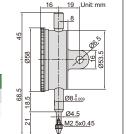
Ø4.5

M2.5x0.45

- Jeweled bearing
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

Code	Range	Accuracy	Hysteresis	Range/rev	Dial reading	Remark
2314-10A*		20µm	3µm	1mm	0-100	lug back
2314-10FA*	10mm	20µm	3µm	1mm	0-100	flat back

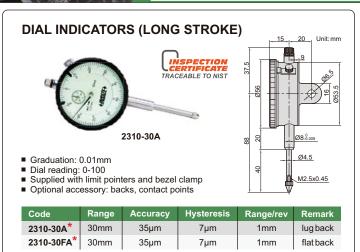
<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA



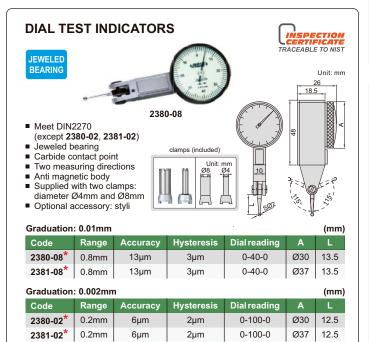
<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

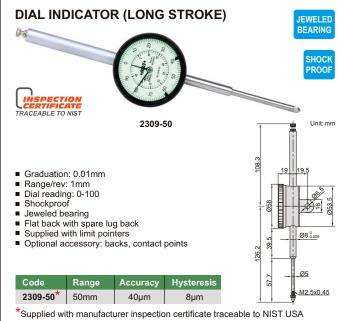
<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

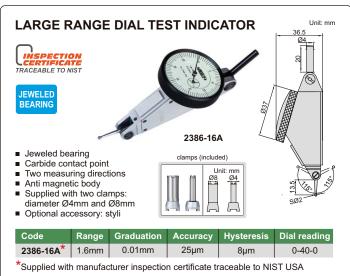


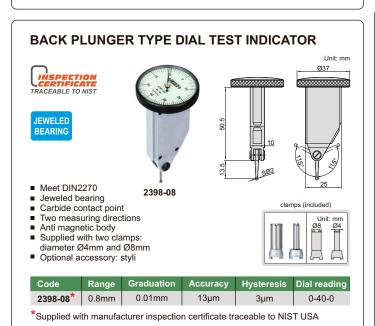


\*Supplied with manufacturer inspection certificate traceable to NIST USA





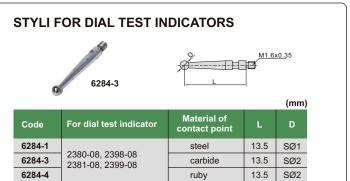


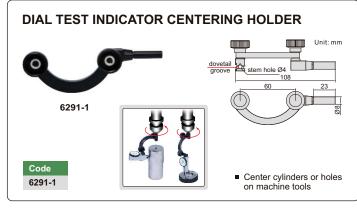


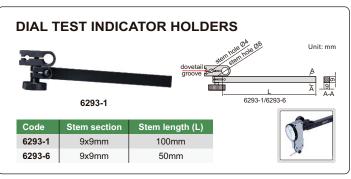
\*Supplied with manufacturer inspection certificate traceable to NIST USA



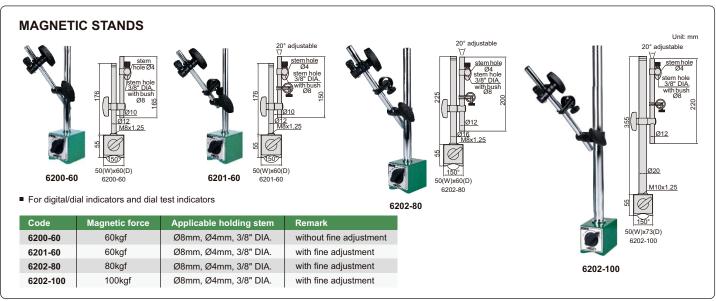


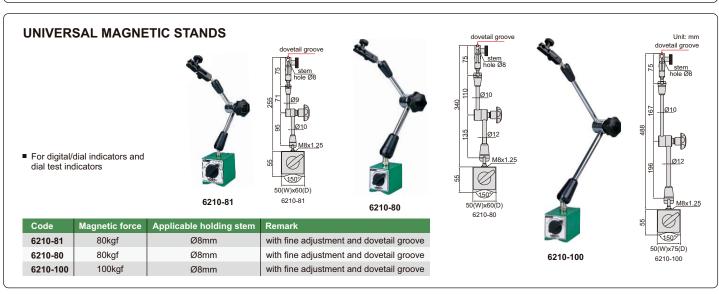










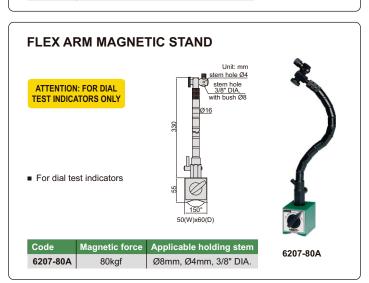


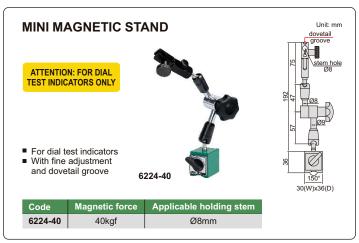
Remark

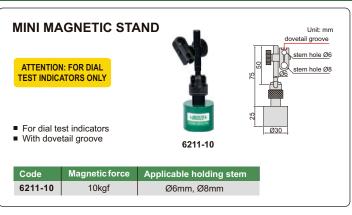
**6208-80A** with fine adjustment and dovetail groove

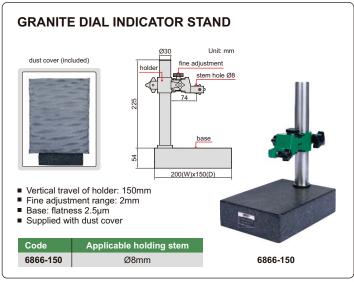
Code

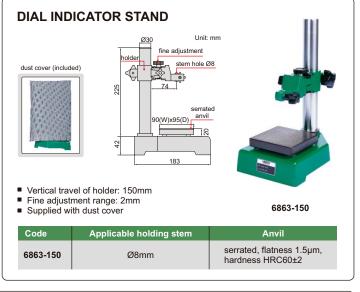
#### **UNIVERSAL MAGNETIC STAND (LIGHT DUTY)** Unit: mm dovetail groove ATTENTION: LOW LOCKING FORCE ■ Magnetic force: 80kgf Ø12 Applicable holding stem: Ø8mm ■ For digital/dial indicators M8x1.25 and dial test indicators Ø 150° 50(W)x63(D) 6208-80A













- Resolution: 0.005mm/0.0002"
- Repeatability: 0.01mm
- Reading in digit and analog
- Display can be rotated by 170° Button function:

tolerance Go and No-Go display, data preset, max./min. measurement, data holding, inch/metric conversion, absolute/incremental measurement
■ CR2032 battery, automatic power off

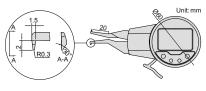
Data output





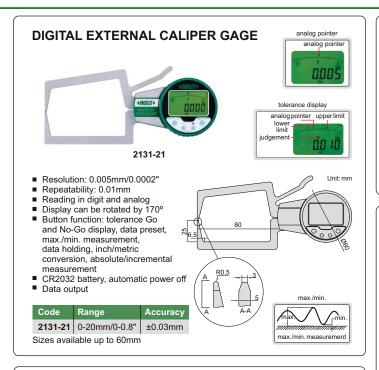


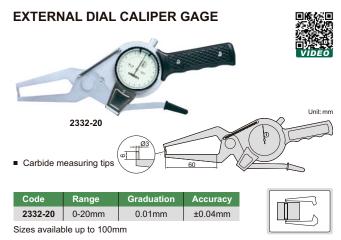


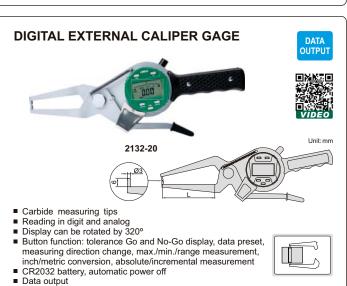


Range Accuracy 5-15mm/0.2-0.6" 2121-15 ±0.03mm Sizes available up to 60mm









0.01mm/0.0005"

(mm)

60

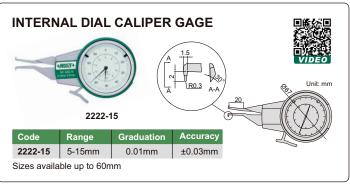
±0.04mm

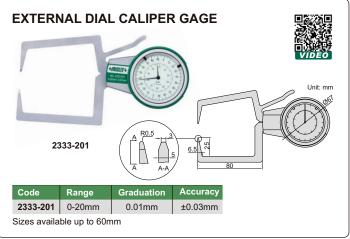
■ Optional accessory: data output cable

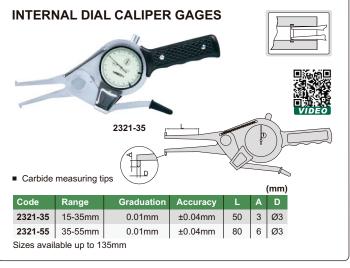
0-20mm/0-0.8"

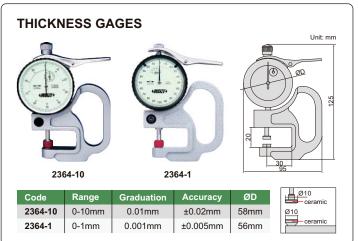
Sizes available up to 100mm

2132-20









#### **DIGITAL THICKNESS GAGES**



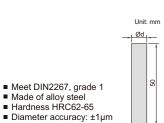
2871-101

- Ceramic spindle tip and anvil
   Buttons: on/off, zero, mm/inch
   Battery CR2032, automatic power off
- Data output
- Optional accessory: data output cable

Code	Range	Resolution	Accuracy
2871-10	0-10mm/0-0.4"	0.01mm/0.0005"	±0.02mm
2871-101	0-10mm/0-0.4"	0.001mm/0.00005"	±0.005mm

## **PIN GAGE SETS**

■ Meet DIN2267, grade 1 Made of alloy steel
 Hardness HRC62-65





4166-6D

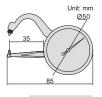
Diameter Ød (mm)	Step	Pin gages per set
0.20, 0.21, 0.22, 0.50	0.01mm	31
0.50, 0.51, 0.52, 1.00	0.01mm	51
1.00, 1.01, 1.02, 1.50	0.01mm	51
1.50, 1.51, 1.52,2.00	0.01mm	51
2.00, 2.01, 2.02, 2.50	0.01mm	51
2.50, 2.51, 2.52, 3.00	0.01mm	51
3.00, 3.01, 3.02, 3.50	0.01mm	51
3.50, 3.51, 3.52,4.00	0.01mm	51
4.00, 4.01, 4.02,4.50	0.01mm	51
4.50, 4.51, 4.52, 5.00	0.01mm	51
5.00, 5.01, 5.02, 5.50	0.01mm	51
5.50, 5.51, 5.52,6.00	0.01mm	51
6.00, 6.01, 6.02,6.50	0.01mm	51
6.50, 6.51, 6.52,7.00	0.01mm	51
7.00, 7.01, 7.02,7.50	0.01mm	51
7.50, 7.51, 7.52, 8.00	0.01mm	51
8.00, 8.01, 8.02, 8.50	0.01mm	51
8.50, 8.51, 8.52, 9.00	0.01mm	51
9.00, 9.01, 9.02,9.50	0.01mm	51
9.50, 9.51, 9.52, 10.00	0.01mm	51
	0.20, 0.21, 0.22, ···· 0.50 0.50, 0.51, 0.52, ···· 1.00 1.00, 1.01, 1.02, ···· 1.50 1.50, 1.51, 1.52, ···· 2.00 2.00, 2.01, 2.02, ···· 2.50 2.50, 2.51, 2.52, ···· 3.00 3.00, 3.01, 3.02, ···· 3.50 3.50, 3.51, 3.52, ··· 4.00 4.00, 4.01, 4.02, ··· 4.50 4.50, 4.51, 4.52, ··· 5.00 5.00, 5.01, 5.02, ··· 5.50 5.50, 5.51, 5.52, ··· 6.00 6.00, 6.01, 6.02, ··· 6.50 6.50, 6.51, 6.52, ··· 7.00 7.00, 7.01, 7.02, ··· 7.50 7.50, 7.51, 7.52, ··· 8.00 8.00, 8.01, 8.02, ··· 8.50 8.50, 8.51, 8.52, ··· 9.00 9.00, 9.01, 9.02, ··· 9.50	0.20, 0.21, 0.22, ···· 0.50

#### THICKNESS GAGE

DATA OUTPUT

Unit: mm





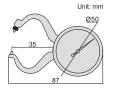


Code	Range	Graduation	Accuracy
2862-101	0-10mm	0.05mm	±0.1mm



#### THICKNESS GAGE





2863-10

Code	Range	Graduation	Accuracy
2863-10	0-10mm	0.05mm	±0.1mm

#### STEEL GAGE BLOCK SETS

## INSPECTION CERTIFICATE

#### Dimension:





■ Meet ISO3650

■ Supplied with manufacturer inspection certificate



4100-287

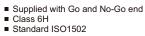
Blocks	Block	s included i	n set	Code
per set	Size (mm)	Step (mm)	Quantity	Grade 2
87	1.001-1.009 1.01-1.49 0.5-9.5 10-100	0.001 0.01 0.5 10	9 49 19 10	4100-287
47	1.005 1.01-1.19 1.2-1.9 1-9 10-100	0.01 0.1 1 10	1 19 8 9 10	4100-247
32	1.005 1.01-1.09 1.1-1.9 1-9 10-30 50	0.01 0.1 1 10	1 9 9 9 3 1	4100-232



#### **METRIC THREAD PLUG GAGES**



4130-10





ATTENTION: BASIC MODEL

Code	Size (mm)
4130-2D5*	M2.5x0.45
4130-3*	M3x0.5
4130-4*	M4x0.7
4130-5*	M5x0.8
4130-6*	M6x1
4130-8*	M8x1.25

Code Size (mm	T
<b>4130-10*</b> M10x1.5	
4130-12* M12x1.75	;
<b>4130-14*</b> M14x2	
<b>4130-16*</b> M16x2	
4130-20* M20x2.5	
<b>4130-24*</b> M24x3	

<sup>\*</sup>Supplied with manufacturer inspection certificate



#### **PLAIN PLUG GAGES**

#### **CUSTOM-MADE**

OTHER CLASSES ARE AVAILABLE, SUCH AS H8; H9 OTHER DIAMETERS ARE AVAILABLE, SUCH AS 19,003mm OTHER LENGTHS ARE AVAILABLE, SUCH AS 70mm



#### 4124-12

- Supplied with Go and No-Go gages together
- Class H7
- Hardness HRC 60±2Standard DIN7150-2



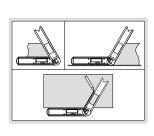
Size tolerand	e of H7				(mm)
Diameter Ød	Size tolerance of Go gage (µm)	Size tolerance of No-Go gage (µm)	L1	L2	L
≥2, ≤3	+0.5 / +2.5	+9 / +11	6.5	4.5	20
>3, ≤6	+0.75 / +3.25	+10.75 / +13.25	8	6	24
>6, ≤10	+0.75 / +3.25	+13.75 / +16.25	10	7	29
>10, ≤14	+1 / +4	+16.5 / +19.5	12	8	34
>14, ≤18	+1 / +4	+16.5 / +19.5	14	10	36
>18, ≤24	+1 / +5	+19 / +23	16	12	42
>24, ≤30	+1 / +5	+19 / +23	18	14	42
>30, ≤40	+1.5 / +5.5	+23 / +27	20	15	55

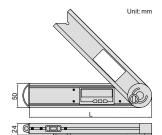
Code	Diameter Ød (mm)	Code	Diameter Ød (mm)			
4124-3	3	4124-13	13			
4124-4	4	4124-14	14	Code	Diameter	
4124-5	5	4124-15	15	Code	Ød (mm)	
4124-6	6	4124-16	16	4124-24	24	
4124-7	7	4124-17	17	4124-25	25	
4124-8	8	4124-18	18	4124-26	26	
4124-9	9	4124-19	19	4124-28	28	
4124-10	10	4124-20	20	4124-30	30	
4124-11	11	4124-22	22	4124-35	35	
4124-12	12	4124-23	23	4124-40	40	

## **DIGITAL PROTRACTOR**









- Buttons: on/off, hold (keep the reading), zero,
- ABS (absolute and incremental measurement)
   Fix the locking screw at 4 positions for different measuring ranges: 0°~225°, -225°~0°, -45°~180°, -180°~45°
   Remove the locking screw for 360° range

- With level vialBattery CR2032
- Automatic power off

Code	Size (L)	Range	Resolution	Accuracy
2171-250	250mm	0-360°	0.05°	±0.15°

#### **METRIC THREAD RING GAGES**





NSPECTION ERTIFICATE

ATTENTION: **BASIC MODEL** 

■ Go and No-Go gages are supplied separately

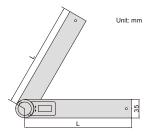
- Class 6g Standard ISO1502

Code (Go)	Code (No Go)	Size (mm)	Code (Go)	Code (No Go)	Size (mm)
4120-2D5*	4120-2D5N*	M2.5x0.45	4120-10*	4120-10N*	M10x1.5
4120-3*	4120-3N*	M3x0.5	4120-12 <sup>*</sup>	4120-12N*	M12x1.75
4120-4*	4120-4N*	M4x0.7	4120-14*	4120-14N*	M14x2
4120-5*	4120-5N*	M5x0.8	4120-16*	4120-16N*	M16x2
4120-6*	4120-6N*	M6x1	4120-20*	4120-20N*	M20x2.5
4120-8*	4120-8N*	M8x1.25	4120-24*	4120-24N*	M24x3

<sup>\*</sup>Supplied with manufacturer inspection certificate

#### **DIGITAL PROTRACTORS**







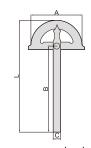
#### 2176-200

- Buttons: on/off, zero
  With clamping screw to lock the blades
  Graduation of blade: 1mm and 1/32"
- Made of stainless steel
- CR2032 battery
- Automatic power off

Code	Size (L)	Range	Resolution	Accuracy
2176-200	200mm	0-360°	0.1°	±0.3°
2176-300	300mm	0-360°	0.1°	±0.3°

#### **PROTRACTORS**



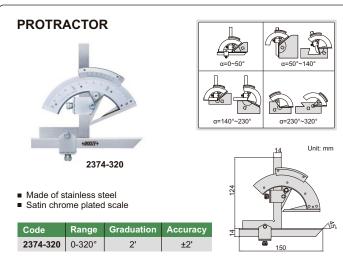


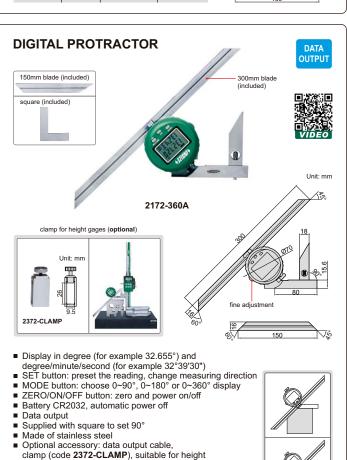
- Made of stainless steel
- Satin chrome plated scaleWith clamping screw

						(mm)
Code	Size (AxB)	Range	Graduation	Accuracy	L	С
4799-180	80x120mm	0-180°	1°	±0.3°	168	11
4799-1120	120x150mm	0-180°	1°	±0.3°	220	14
4799-1150	150x200mm	0-180°	1°	±0.3°	285	16
4799-1200	200x300mm	0-180°	1°	±0.3°	413	20
	•		•			





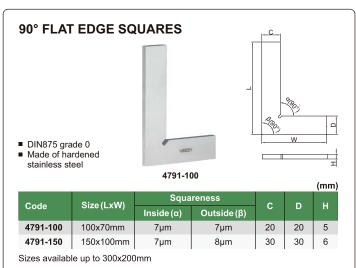




±5'







gages 1156,1351 and 1250

**2172-360A** 0-360° 10"/0.005°

Range Graduation

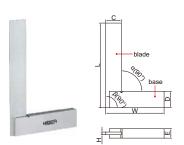


#### **MACHINIST SQUARES WITH WIDE BASE**



ATTENTION: NO ANTI-RUST TREATMENT, NOT HARDENED

- Economic modelDIN875 grade 2Made of carbon steel, no anti-rust treatment, not hardened



4707-100

							(mm)
Code Size (LxW	Size (LxW)	Squa	С	D	н	Е	
Code	SIZE (LXVV)	Inside (α)	Outside (β)		ט	п	-
4707-75	75x50mm	26µm	28µm	16	16	3	9
4707-100	100x70mm	28µm	30µm	19	19	3	12
4707-150	150x100mm	33µm	35µm	25	25	3	16
4707-200	200x130mm	37µm	40µm	30	32	4	16
4707-250	250x165mm	42µm	45µm	30	32	4	19
4707-300	300x200mm	47µm	50µm	32	32	4	19
Cizoo ovoileb	lo un to 1000vE	E0mm					

Sizes available up to 1000x550mm

## 90° BEVELED EDGE SQUARES



■ Made of hardened stainless steel

4790-0100

						(mm)
Code	Size (LxW)	Squa	Squareness			н
Code	Size (LXVV)	Inside (α)	Outside (β)	С	D	-
4790-050	50x40mm	2.4µm	2.5µm	13	13	4
4790-075	75x50mm	2.6µm	2.8µm	15	15	4
4790-0100	100x70mm	2.8µm	3.0µm	20	20	5
4790-0150	150x100mm	3.2µm	3.5µm	30	30	6
4790-0200	200x130mm	3.7µm	4.0µm	34	34	7

Sizes available up to 300x200mm

#### STRAIGHT EDGE



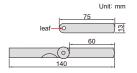
4700-100

- DIN874
- Beveled edge
- Made of hardened stainless steel
- Satin chrome plating

Code	Size (L)	Straightness	W	Н
4700-150	150mm	2.6µm	6mm	30mm

Sizes available up to 500mm

#### **FEELER GAGE**





4601-25

- Made of hardened alloy steel
- Meet DIN2275Quantity of leaves: 25
- Accuracy: ±(3+T/80) μm, 'T' is the thickness of leaves in μm

Code	Range	Thickness of leaves included (mm)
4601-25	0.04-1.00mm	0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95, 1.00

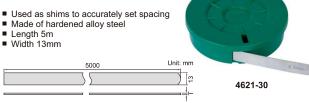
#### **FEELER GAGES**



- Made of hardened alloy steel
- Meet DIN2275
- Accuracy: ±(3+T/80) μm, 'T' is the thickness of leaves in μm

Code	Range	Thickness of leaves included (mm)	Quantity of leaves
4602-13	0.05 - 1.00mm	0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.60, 0.70, 0.80, 0.90, 1.00	13
4602-17	0.02 - 1.00mm	0.02, 0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.75, 1.00	17
4602-20	0.05-1.00mm	0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95, 1.00	20
4602-32	0.03-1.00mm	0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.13, 0.15, 0.18, 0.20, 0.23, 0.25, 0.28, 0.30, 0.33, 0.35, 0.38, 0.40, 0.45, 0.50, 0.55, 0.60, 0.63, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 1.00	32

#### **FEELER GAGE TAPES**



Code	Thickness (T)	Accuracy
4621-02	0.02mm	±4µm
4621-03	0.03mm	±4µm
4621-04	0.04mm	±4µm
4621-05	0.05mm	±4µm
4621-06	0.06mm	±4µm
4621-07	0.07mm	±5µm
4621-08	0.08mm	±5µm

Code	Thickness(T)	Accuracy
4621-10	0.10mm	±5µm
4621-15	0.15mm	±6µm
4621-20	0.20mm	±8µm
4621-25	0.25mm	±9µm
4621-30	0.30mm	±9µm
4621-40	0.40mm	±12µm
4621-50	0.50mm	±14µm



#### **PITCH GAGES**

- Check the pitch of screw threadAccuracy: ±0.07mm
- Made of medium carbon steel







4820-124

Metric do Screw				
Code	Range	Pitch of leaves included	Quantity of leaves	
4820-124	0.25-7mm	0.25,0.3,0.35,0.4,0.5,0.7,0.75,0.8,0.9,1,1.25,1.5,1.75,2,2.5,3,3.5,4,4.5,5,5.5,6,6.5,7mm	24	

#### Unified 60° screw

Matria COS agrassis

Code	Range	Pitch of leaves included	Quantity of leaves
4820-230	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	30

#### Metric 60° and Whitworth 55° screw

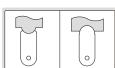
Code	Range	Pitch of leaves included	Quantity of leaves	
4020 452	0.25-6mm	0.25, 0.3, 0.35, 0.4, 0.45, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6mm	50	
4820-452	4-62TPI	4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60, 62TPI	52	

#### Metric 60° and Unified 60° screw

Code	Range	Pitch of leaves included	Quantity of leaves	
4920 EE2	0.4-7mm	0.4, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm	52	
4820-552	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	52	

#### **RADIUS GAGES**

ATTENTION: LOW ACCURACY



+INSIZE+

4801-17

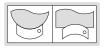
■ Made of medium carbon steel

Code	Range	Radius of leaves included (mm)	Quantity of leaves (internal+external)	Accuracy
4801-17	1-7mm	1, 1.25, 1.5, 1.75, 2, 2.25, 2.5, 2.75, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7	17+17	±0.03mm
4801-16	7.5-15mm	7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 12.5, 13, 13.5, 14, 14.5, 15	16+16	±0.035mm
4801-15	15.5-25mm	15.5, 16, 16.5, 17, 17.5, 18, 18.5, 19, 19.5, 20, 21, 22, 23, 24, 25	15+15	±0.042mm

#### **RADIUS GAGE**

- Quantity of leaves: 31 pcs
   Accuracy: ±0.06mm
   Made of stainless steel

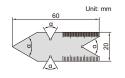




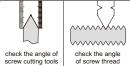
Code	Range	Radius of leaves included (mm)			
4802-31	25-40mm	25, 25.5, 26, 26.5, 27, 27.5, 28, 28.5, 29, 29.5, 30, 30.5, 31, 31.5, 32, 32.5, 33, 33.5, 34, 34.5, 35, 35.5, 36, 36.5, 37, 37.5, 38, 38.5, 39, 39.5, 40			

#### **CENTER GAGES**





- To check and set screw cutting tools, and check the angle and pitch of screw thread
- Angle accuracy: ±30min.Made of stainless steel



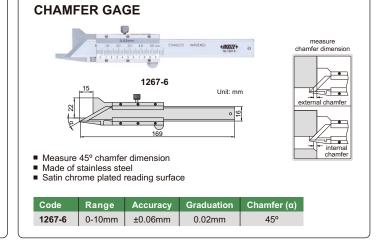




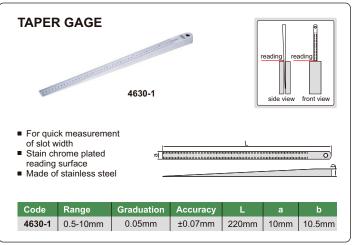


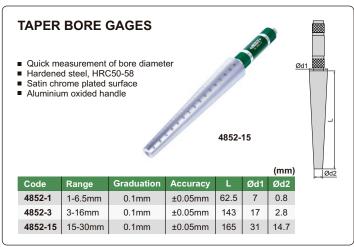
Code	Thread type	Angle (α)	Graduation
4810-601	METRIC 60°	60°	0.5mm and 1mm
4810-55	WHITWORTH 55°	55°	14ths and 20ths on front side, 24ths and 32ths on back side

# Unit: mm **CHAMFER GAGE** ■ To measure internal and external chamfers ■ Made of stainless steel Code Graduation Accuracy 0.5mm ±0.25mm

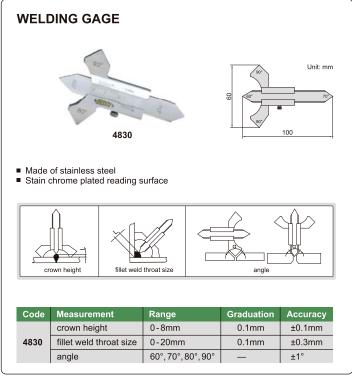


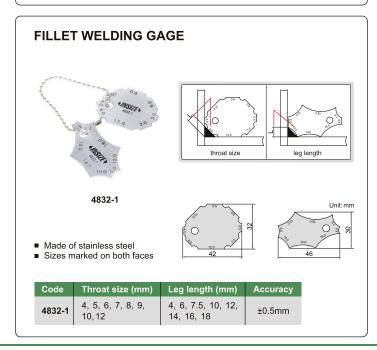


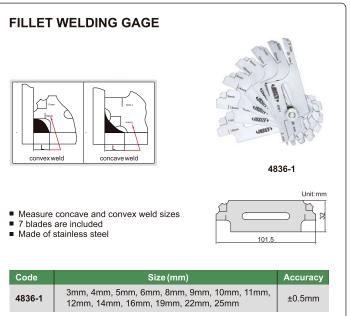






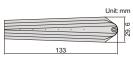






#### **TAPER GAGE SET**

- Include 4 pcs (1-8mm, 8-15mm, 15-22mm, 22-29mm)
- Measure opening, slot width, hole diameter, etc.
- Diameter correction table on the back
- Made of stainless steel



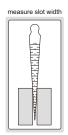


front



back

measure diameter of hole ØD When measuring diameter of holes, correction on reading is needed due to the thickness of tape gage. For example, when reading A is 14.96mm, diameter ØD is 15mm.



Code	Range	Graduation	Accuracy
4837-1	1-29mm	0.05mm	+0.05mm

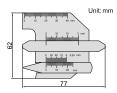
# **WELDING GAGE**



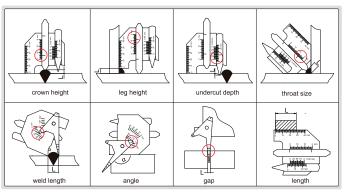


■ Made of stainless steel

4837-1







#### **WELDING GAGE**



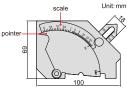


front

4835-1

back

Code	Measurement	Range	Graduation	Accuracy
	crown height	0-25mm (0-1")	1mm (1/16")	±0.5mm
	fillet weld leg height	0-25mm (0-1")	1mm (1/16")	±0.5mm
	misalignment (high-low)	0-25mm (0-1")	1mm (1/16")	±0.5mm
4835-1	undercut depth	0-2mm (0-1/8")	1mm (1/16")	±0.5mm
4033-1	fillet weld throat size	0-20mm (0-3/4")	1mm (1/16")	±0.5mm
	angle of preparation	0-60°	5°	±1°
	length	0-60mm (0-2")	1mm (1/16")	±0.5mm
	45° angle	_	_	±1°



- Adjustable scale to
- compensate pointer wear

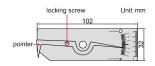
  Made of stainless steel

crown height	fillet weld leg height
fillet weld throat size	angle of preparation
misalignment (high-low)	undercut depth
	manima de la composição
length	45° angle

#### **WELDING GAGE**

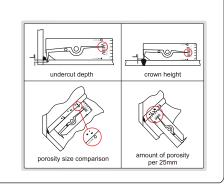
- Pointer can be locked for later reference
- Made of stainless steel





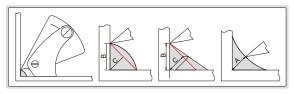
4834-1	ı

Code	Measurement	Range	Graduation	Accuracy
	undercut depth	0-6mm	0.5mm	±0.5mm
4834-1	crown height	0-6mm	0.5mm	±0.5mm
4034-1	porosity size comparison	1.5mm, 3mm	_	±0.2mm
	amount of porosity per 25mm	25mm	1mm	_





#### **WELDING GAGE**



0.2mm ±0.3mm

■ Made of stainless steel



#### **PIPE WELDING GAGE** Unit: mm bevel on end preparation pipe wall thickness ■ Made of stainless steel internal misalignment 4839-1 front back Code Measurement Graduation Accuracy Range 37.5° bevel on end preparation 0-45mm (0-1-3/4") pipe wall thickness 1mm (1/16") ±0.5mm 0-35mm (0-1-3/8") internal misalignment 1mm (1/32") ±0.5mm distance between two marking lines of socket weld 1.6mm, 2.4mm fit-up gap ±0.1mm 4839-1 crown height 0-35mm (0-1-3/8") 1mm (1/32") ±0.5mm distance between two marking lines of socket weld 0-60mm (0-2-3/8") 1mm (1/16") ±0.5mm fillet weld length 0-30mm (0-1-1/4") 1mm (1/16") ±0.5mm

# **DRILL ANGLE GAGE**

fillet weld height

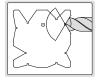


- Check drills with angle 60°, 70°, 90°, 118°, 125°, 135°, 150° or 160°
   Made of stainless steel

Code	Accuracy
4842-1	±0.5°



0-35mm (0–1-3/8") 1mm (1/32")



### **DRILL POINT GAGE**

±0.5mm





fillet weld length and height



#### 4843-1

- For twist drills with 118° angle, to check if the center of tip is concentric with the drill body
- Made of stainless steel

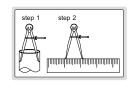
Code	Accuracy		
Code	Angle	Length	
4843-1	±0.5°	±0.5mm	



#### **INSIDE SPRING CALIPERS**

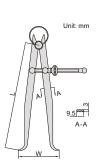
■ Made of carbon steel

Code	Size (L)	Range (W)
7261-150	150mm	20 - 170mm
7261-200	200mm	22-220mm
7261-250	245mm	30-270mm
7261-300	300mm	30-320mm

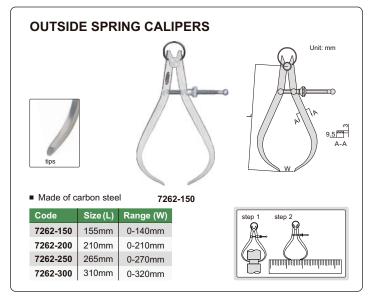


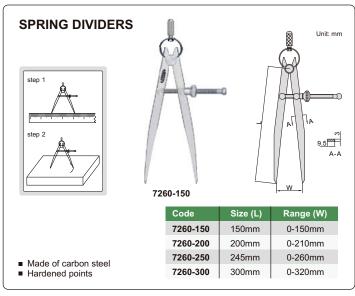


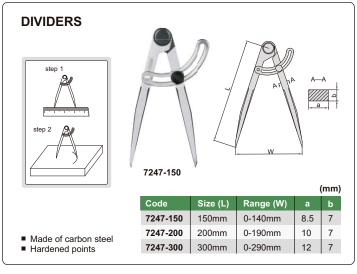












POCKET RULE WITH SLIDING CLIP

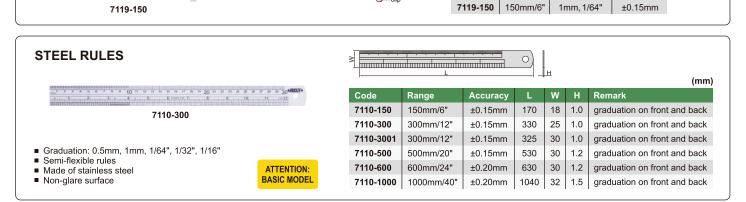


With sliding clip, clip also can be used as depth gage base

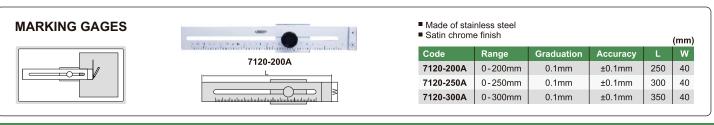
■ Inch/metric conversion table on the back

Range

Made of stainless steel



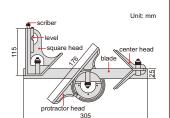
Unit: mm



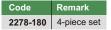


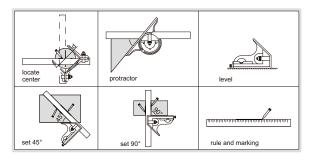
#### **COMBINATION SQUARE SET**

- Center head (made of cast iron): To locate center of cylinder with diameter (Ød): 30-100mm Accuracy: ±0.15mm
- Protractor head (made of cast iron): To set the blade at desired angle to an edge of a workpiece, and can be used to measure angles
- Range: 0-180°, accuracy: ±7min. Square head (made of cast iron): To set the blade at 90° or 45° to an edge of a workpiece Accuracy: ±8min for 90° square, ±10min for 45° square
- Blade (made of stainless steel): Range: 300mm/12", Graduation: 0.5mm and 1/32" on front face, 1mm and 1/64" on back face
- Optional accessory rigid rule (code 7113)



2278-180





#### **HEIGHT SCRIBER**





- Grooved bottom for cylinder Two pins to be set against the edge
- of surface plate

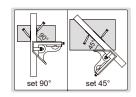




6990-300A

#### LIGHT DUTY COMBINATION SQUARE

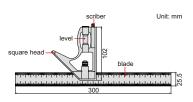


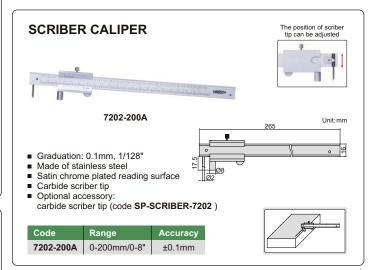


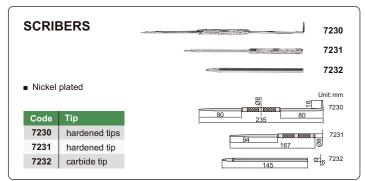
2276-300

- Square head (made of zinc): To set the blade at 90° or 45° to an edge of a workpiece Accuracy: ±0.5°
- Blade (made of stainless steel): Range: 300mm, Graduation: 0.5mm and 1mm on front and back sides

Code 2276-300







#### **GRANITE SURFACE PLATES**



CUSTOM-MADE SUPPLY SPECIAL SIZES ACCORDING TO CUSTOMER'S REQUEST

Grade 0					
Code	Size (LxWxH)	Flatness	Weight (Kg)	Max. load (Kg)	
6900-032*	300x200x60mm	5.4µm	11	60	
6900-042 <b>*</b>	400x250x60mm	5.9µm	18	100	
6900-044*	400x400x60mm	6.3µm	29	120	
6900-064*	630x400x80mm	7.0µm	60	130	

\*Supplied with manufacturer inspection certificate



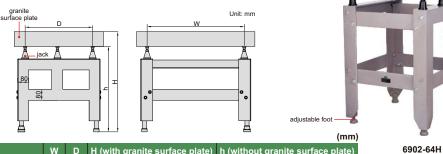


- Made of granite, free from deterioration or dimensional change over time, minimal changes in dimension due to temperature changes
- Meet DIN876, grade 00 is for inspection room or lab, grade 0 is for workshop Optional accessory: stand for granite surface plate (code 6902), jack for granite surface plate (code 6903)

#### STANDS FOR GRANITE SURFACE PLATE



- For medium size granite surface plates
- 5 jacks are included
- Adjusting range of jacks: 25mm
   One foot on the bottomis adjustable



For granite surface plate D H (with granite surface plate) h (without granite surface plate) **6902-64H** 630x400x80mm (code **6900-064** and **6900-164**) 352 224 1000-1025 920-945



#### **V-BLOCK SETS**



- Hold cylindrical workpieces for inspection and machining
- Two V-blocks per set
   Made of alloy steel
- Hardened to HRC60±2
- V groove on the top for large shafts
- V groove on the bottom for small shafts
   Squareness of both V grooves to front and back sides: 5µm
- Height difference of a matched pair: 5µm

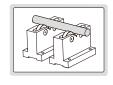
Code	Size (LxWxH)	Range of shafts (Ød)	Parallelism of both V grooves to top and bottom sides
6896-11	50x40x40mm	5-30mm	5µm
6896-12	80x63x63mm	7-63mm	5µm
6896-13	100x80x80mm	7-80mm	5µm

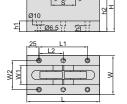
#### **ROLLER BEARING V-BLOCK SET**

- Runout accuracy: 5µm
- Parallelism of bearings to bottom: 12µm
   Two V-blocks per set
- Workpieces don't get damaged due to bearings
- Suitable for heavy workpieces









HARDENED

SURFACES

		Codoos	Diameter of	Danue of	Lood
Code	Size (LxWxH)	Code of bearings	Diameter of bearings (ØD)	Range of shafts (Ød)	Load capacity
6888-1	150x60x100mm	6303 ZZ	42mm	25-70mm	500kg

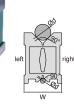
	Co
oad	68
acity	68
0kg	68

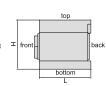
								(mm)
Code	W1	W2	h1	h2	h3	L1	L2	S
6888-1								
6888-2	40	60	22	85	12	100	-	50
6888-3	60	80	30	124	20	180	90	120

#### **MAGNETIC V-BLOCK**

- Hardened, high accuracy, strong magnetic force, for grinding, light milling, drilling and inspection of round and square jobs
- Suitable for cast iron surface plates and granite surface plates
  V groove on the top for large shafts
- V groove on the bottom for small shafts
- All working surfaces are hardened to HRC60±2
- Magnetic force on top, bottom and two V grooves





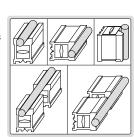


STRONG

MAGNETIC FORCE

ATTENTION: NOT SUITABLE

FOR STEEL OR IRON SURFACE



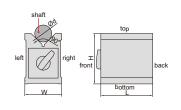
PRECISION

## Matched pair

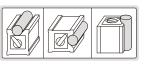
Matcheu	pan						
Code	Size (LxWxH)	Range of shafts (Ød)		Parallelism of V grooves to top, bottom, left, right sides	Squareness of V grooves to back side	Height difference of a matched pair	
6889-1	75x56x75mm	5-40mm	75kgf	5µm	5μm	5µm	L

#### **MAGNETIC V-BLOCK**





- Hold cylindrical workpieces for inspection and machining
- Supplied in single pieceNot hardened
- Not suitable for steel or iron surface
- Parallelism of V groove to top, bottom, left and right sides: 10µm
- Squareness of V groove to back side: 10µm



ATTENTION:

**NOT HARDENED** 

<b>6890-702</b> 70x60x73mm 6-44mm 56kgf	Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force
TORONI SILILI	6890-702	70x60x73mm	6-44mm	56kgf



#### **MAGNETIC V-BLOCK**

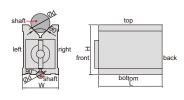
- Hold cylindrical workpieces for inspection and machining
- Supplied in single piece
- Not hardened
- V groove on the top for large shafts
- V groove on the bottom for small shafts
- Not suitable for steel or iron surface

14 pairs

150

6533-144





ATTENTION: NOT SUITABLE FOR STEEL OR IRON SURFACE

> ATTENTION: **NOT HARDENED**



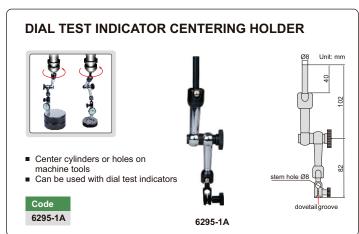




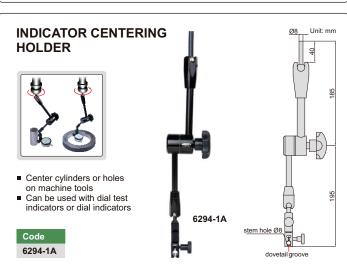
Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right sides	Squareness of V grooves to back side
6801-1202	100x70x95mm	6-67mm	80kgf	10µm	10µm

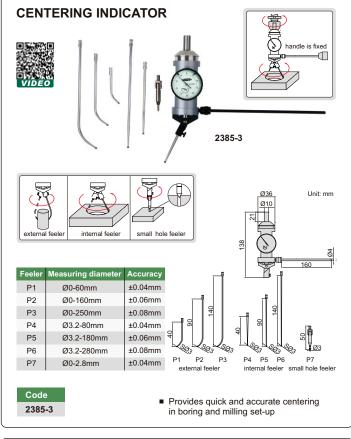
14, 16, 18, 20, 22, 24, 26, 28, 30, 32, 35, 40, 45, 50

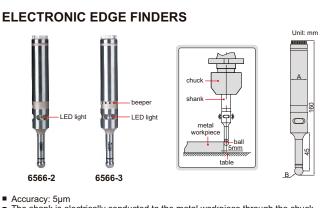




10



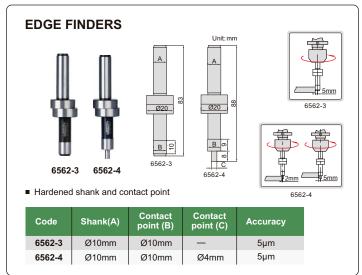


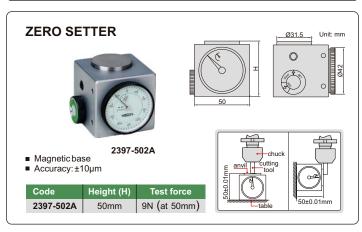


- The shank is electrically conducted to the metal workpiece through the chuck and table, the LED lights up and the beeper sounds (only for 6566-3), when the ball touches the workpiece
- Not suitable for rotary use
- Hardened shank and contact ball

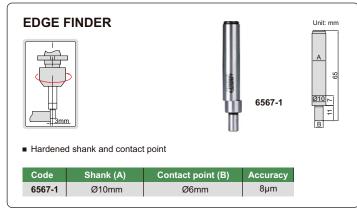
Code	Shank (A)	Contact ball (B)	Beeper	Battery
6566-2	Ø20mm	SØ10mm	without	23AE, 12Vx1pc
6566-3	Ø20mm	SØ10mm	with	23AE, 12Vx1pc

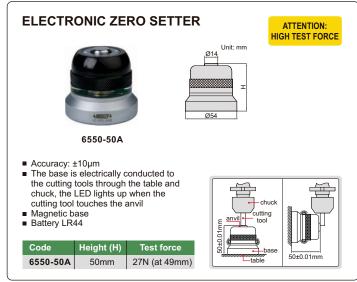
# +INSIZE+



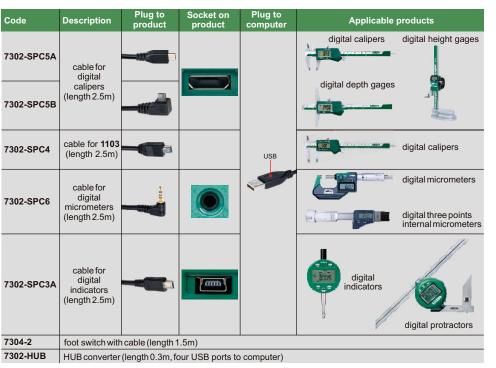


**DATA OUTPUT CABLES (KEYBOARD FORMAT)** 











#### **DIGITAL MICROSCOPE (WITH DISPLAY) CODE ISM-DL200**











1X camera adapter (optional) (included)





2X auxiliary objective (optional)

1X auxiliary objective (included)





crosshair (white/black)





■ Take pictures, saved to memory card

- Automatic white balance and exposure
   Brightness, contrast ratio, gain are adjustable

#### **SPECIFICATION**

Magnification	18X~112X
Sensor	1/3" CMOS
Pixel	1.3M
Resolution	1280×800
Frame rate	60fps
Output	HDMI
Power supply	power adapter
Dimension (L×W×H)	400×300×430mm
Weight	6kg

#### STANDARD DELIVERY

Main unit	1 pc
0.5X camera adapter	1 pc
1X auxiliary objective	1 pc
4G memory card and holder	1 pc
White/black plate	1 pc
HDMI cable	1 pc
Power adapter	1 pc

#### **OPTIONAL ACCESSORY**

1X camera adapter	ISM-DL-CA1X
2X auxiliary objective	ISM-DL-OB2X
X-Y glass stage (travel: 74×60mm)	ISM-DL-STAGE

#### MAGNIFICATION FOCUS DISTANCE AND VIEW FIELD

Auxiliary	0	Camera adapter		
Objective	Specification	0.5X (included)	1X (optional)	
47	Magnification	18~112X	36~224X	
1X (included)	Focus distance	70±2mm	70±2mm	
	View filed	12.8×8.4~2×1.3mm	6.3×4.3~1×0.65mm	
2X (optional)	Magnification	36~224X	72~448X	
	Focus distance	29±2mm	29±2mm	
(**************************************	View field	6.3×4.3~1×0.65mm	3.3×2~0.51×0.38mm	

#### **DIGITAL MEASURING MICROSCOPE** (WITH DISPLAY)

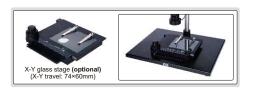


MEASUREMENT

BUILT-IN SOFTWARE WITHOUT COMPUTER



- Built-in software without computer, operation by mouse
- Take pictures, saved to USB flash disk
   Measurement results can be output to Excel
- Automatic white balance and exposure
- Brightness, contrast ratio, gain are adjustable





ISM-DL301 (with contour illumination)

To be continued

# AINSIZE+

#### Continued from previous page







2X auxiliary objective (optional)



16G USB flash disk (included)



calibration plate (included)



1X auxiliary objective (included)



0.5X camera adapte (included)

#### **SPECIFICATION**

Code	ISM-DL301** (with contour illumination)
Magnification	15X~100X
Sensor	1/2" CMOS
Pixel	2M
Resolution	1920×1080
Frame rate	60fps
Output	НДМІ
Power supply	power adapter and 220V, 50/60Hz **
Dimension (L×W×H)	570×300×430mm
Weight	6.5kg

<sup>\*\*</sup>Add "-U" on code No. when power supply is 110V, 50/60Hz

#### STANDARD DELIVERY

STANDARD DELIVERT		
Main unit	1 pc	
0.5X camera adapter	1 pc	
1X auxiliary objective	1 pc	
Calibration plate	1 pc	
16G USB flash disk	1 pc	
White/black plate	1 pc	
Mouse	1 pc	
HDMI cable	1 pc	
Power adapter	2 pcs	

#### SOFTWARE

- Language: English
- Output to Excel
- Edge-detection:







#### **MEASURING ACCURACY**

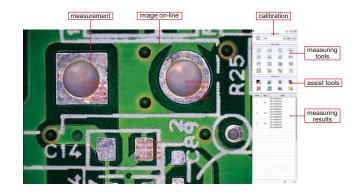
Magnification	Measuring accuracy			
15X	±8µm			
30X	±6µm			
50X	±6µm			
80X	±4µm			
100X	±4µm			
>100X	±4µm			

#### MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD

Auxiliary Objective	Specification	Camera adapter	
		0.5X (included)	1X (optional)
1X (included)	Magnification	15~100X	30~200X
	Focus distance	70±2mm	70±2mm
	View filed	16×11~2.5×1.6mm	7.8×5.3~1.2×0.8mm
2X (optional)	Magnification	30~200X	60~400X
	Focus distance	29±2mm	29±2mm
	View field	7.8×5.3~1.2×0.8mm	3.8×2.7~0.6×0.4mm

#### **OPTIONAL ACCESSORY**

1X camera adapter	ISM-DL-CA1X	
2X auxiliary objective	ISM-DL-OB2X	
X-Y glass stage (travel: 74×60mm)	ISM-DL-STAGE	



#### ■ Measurement tools:

measure length of line or distance between two points

measure angle from horizontal line

measure distance between two parallel lines

measure distance between point and line

measure radius, diameter, girth and area of circle with three points

measure minimum distance between point and circle

measure minimum distance between line and circle

measure minimum distance between two circles

T add text

measure length of line or distance between two points in horizontal direction

measure angle from vertical line

measure distance between three parallel lines

measure radius, length and angle of arc

measure radius, diameter, girth and area concentric of circles

measure distance between point and center of circle

measure distance between line and center of circle

measure center distance between two circles

measure radius, diameter, girth and area of circle with two points

measure length of line or distance between two points in vertical direction

measure angle of two lines

measure distance between multiple parallel lines

measure girth and area of polygon

measure length, width, girth and area of rectangle

measure maximum distance between point and circle

measure maximum distance between line and circle

measure maximum distance between two circles

cross hair



#### **DIGITAL MEASURING MICROSCOPES**













Supplied with software

or Edit Idanian		
Code	ISM-PM200SA	ISM-PM200SB
Magnification	10X~200X	
Focus distance	short focus distance	
Stand	standard	universal
Focus support	included	
Calibration rule	graduation 0.1 and 1mm	
Pixel	2M (resolution: 1600×1200)	
llumination	built-in adjustable LED	
Power supply	USB 2.0 cable (voltage required: 5±0.1V)	
-		





software CD (included)

MAGNIFICATION, FOCUS DISTANCE, VIEW FIELD AND ACCURACY

Magnification	Focus distance	View field	Accuracy
50X	21mm	8.1×6.4mm	30µm
100X	13mm	3.9×3.1mm	15µm
150X	16mm	2.6×2.1mm	10µm
200X	19mm	1.8×1.5mm	8µm

#### OPTIONAL ACCESSORY

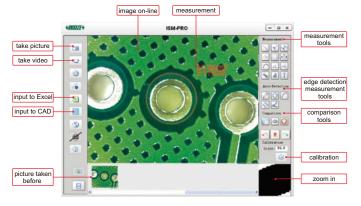
Green filter	ISM-PM-GREEN	
Yellow filter	ISM-PM-YELLOW	
Blue filter	ISM-PM-BLUE	

#### SOFTWARE

- Language: English, Japanese, Korean, German, Turkey, Portuguese, Chinese
- Operation system: Windows 7/8/XP/Vista
- Measurement tools:
  - measure length of line or distance between two points
  - measure distance between point and line
  - measure distance between two parallel lines
  - measure length of continuous line
  - measure area of rectangle
  - measure radius, girth and area of circle
  - measure radius, length and angle of arc
  - measure distance between two circles
  - measure angle with three points
  - measure angle with two lines
  - A add text
  - add number with circle

#### ■ Edge detection measurement tools:

- detect line automatically, and calculate length
- detect arc automatically, and calculate radius, angle and arc length
- detect two lines automatically, and calculate angle
- detect circle automatically, and calculate radius, girth and area
- detect two parallel lines automatically, and calculate distance



■ Comparison tools:

Create line, angle or circle with desired size, to compare with workpieces.





#### ■ Data export to CAD or Excel:







#### WIFI DIGITAL MEASURING MICROSCOPE **CODE ISM-WF200**









plastic calibration rule (graduation 1mm, included)

glass calibration rule (graduation 0.1mm, included)

- Maximum working distance is 5m under WiFi mode
- Can be connected to multiple iPads, Android devices or computers at the same time under WiFi mode

  Take pictures and videos

  Supplied with software

#### **SPECIFICATION**

Magnification	10X~200X	
Pixel	1.3M (resolution: 1280x1024)	
Illumination	built-in adjustable LED	
Power supply	built-in rechargeable battery	

#### STANDARD DELIVERY

Microscope	1 pc
Base support	1 pc
Focus support ring for 80X/150X	1 pc
Focus support ring for 60X/200X	1 pc
Glass calibration rule (graduation 0.1mm)	1 pc
Plastic calibration rule (graduation 1mm)	1 pc
USB cable and software	1 pc
AC/DC adapter	1 pc

#### **OPTIONAL ACCESSORY**

Stand	ISM-PM-STAND
Green filter	ISM-PM-GREEN
Yellow filter	ISM-PM-YELLOW
Blue filter	ISM-PM-BLUE











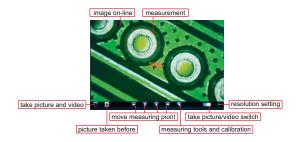




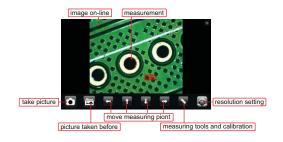
#### MAGNIFICATION, FOCUS DISTANCE, VIEW FIELD AND ACCURACY

Magnification	Focus distance	View field	Accuracy
50X	21mm	8.1×6.4mm	30µm
100X	13mm	3.9×3.1mm	15µm
150X	16mm	2.6×2.1mm	10µm
200X	19mm	1.8×1.5mm	8µm

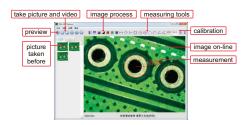
1 Software ISM-PAD (for iPad by WiFi)



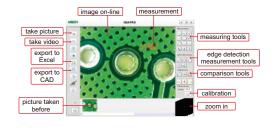
2 Software ISM-APK (for Android devices by WiFi)



**3** Software ISM-WF Partner (for computer by WiFi)



4 Software ISM-PRO (for computer by USB cable)





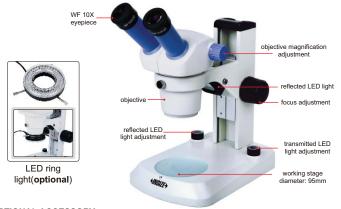
#### **ZOOM STEREO MICROSCOPE CODE ISM-ZS30**

#### **SPECIFICATION**

Optical tube	binocular	
Eyepiece (wide field)	10X (view field: Ø20mm)	
Objective	1X~4.5X (zoom)	
Zoom ratio 1:4.5		
Pupil distance	55~75mm (adjustable)	
Diopter adjustment	±5 diopter (two eyepieces)	
Working distance of objective	97mm	
Max. workpiece height	147mm	
Illumination	adjustable reflected and transmitted LED light	
Power supply	110/220V, 50/60Hz	
Dimension (L×W×H)	260×190×400mm	
Weight	4.3kg	

#### STANDARD DELIVERY

Main unit	1 pc
WF 10X eyepiece	2 pcs
Ø95mm glass plate	1 pc
Ø95mm white/black plate	1 pc
Anti-dust cover	1 pc



#### OPTIONAL ACCESSORY

	0.5X	ISM-ZS30-OB05X
Auxiliary	0.63X	ISM-ZS30-OB06X
objective	0.75X	ISM-ZS30-OB07X
	2X	ISM-ZS30-OB2X
	10X dividing eyepiece (graduation 0.1mm/div.)	ISM-ZS30-EPD10X
Eyepiece	WF15X (view field: Ø16mm)	ISM-ZS50-EP15X
	WF20X (view field: Ø12mm)	ISM-ZS50-EP20X
Digital car	nera	ISM-D500
LED ring light		ISM-ZS-RL

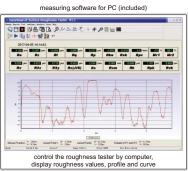
#### **ROUGHNESS TESTER CODE ISR-C002**

- 21 roughness parameters
- Connected with printer via bluetooth
- Display roughness values, profile and curve
- Memory of maximum 100 results
- Automatic power off

CAN BE CONTROLLED BY COMPUTER



DATA **OUTPUT** 







roughness profile





adjustable stand (included)

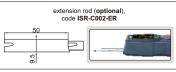
probe cover (included)







Unit: mm

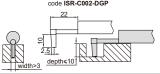


## transverse rod (optional), code ISR-C002-TR





deep groove probe (optional), code ISR-C002-DGP



#### STANDARD DELIVERY

Main unit	1 pc
Standard probe	1 pc
Calibration block and support	1 pc of each
Adjustable stand	1 pc
Probe cover	1 pc
USB cable and software for PC	1 pc
AC/DC adapter	1 pc

#### OPTIONAL ACCESSORY

OF HORAL ACCESSORY		
Extension rod	ISR-C002-ER	
Transverse rod	ISR-C002-TR	
Deep groove probe	ISR-C002-DGP	
Small hole probe	ISR-C002-SBP	
Light duty test stand	ISR-C002-STAND1	
Heavy duty test stand	ISR-C002-STAND	
Wireless printer	ISR-C002-PRINTER	

Ra, Rz, Rq, Rv, Rp, RS, R3z, R3y, R1 Rz (JIS), Rk, Rku, Rsm, Rpc, Rpk, Rvk, Rsk, Mr1, Mr2, Ry (JIS), Rmax           Range         160µm           Accuracy         ±10%           Resolution (Ra)         0.001µm
Accuracy         ±10%           Resolution (Ra)         0.001μm
Resolution (Ra) 0.001µm
type inductive
Probe stylus radius/angle 5µm/90°
stylus material diamond
Measuring force 4mN
Measuring unit μm/μin
Cut off 0.25/0.8/2.5mm
Number of cut-offs 1 to 5
Traverse speed 0.5mm/s, 1mm/s
Memory 100 measurement results
Output USB and bluetooth
Power built-in rechargeable battery
Dimension (L×W×H) 141×55×40mm
Weight 400g



#### **ROUGHNESS TESTER** CODE ISR-C003





(included)

#### STANDARD DELIVERY

Main unit	1 pc	
Calibration block	1 pc	
AC/DC adapter	1 pc	

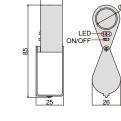


	1 pc	
lock	1 pc	■ Unit: µm, µin
er	1 pc	<ul> <li>Automatic power of</li> </ul>

SPECIFICATION			
Parameters		Ra, Rz, Rq, Rt	
Range		Ra, Rq: 0.05~15µm Rz, Rt: 0.1~50µm	
Accurac	су	±10%	
Resolut	ion (Ra)	0.01µm	
	type	piezoelectric	
Probe	stylus radius/angle	10μm/90°	
	stylus material	diamond	
Measuri	ing force	5mN	
Measuri	ing unit	μm/μin	
Cut off		0.25/0.8/2.5mm	
Evaluation length		1.25mm for cut off 0.25mm 4mm for cut off 0.8mm 5mm for cut off 2.5mm	
Travers	e speed	0.75mm/s	
Power		built-in rechargeable battery	
Dimens	ion (L×W×H)	106×70×24mm	
Weight		200g	

## FOLDING MAGNIFIER WITH ILLUMINATION





7515-10

- Glass lens
- Powered by 3xLR927 batteries (included)

Code Magnification		Lens diameter (ØD)	
<b>7515-10</b> 10X		Ø21mm	

#### SURFACE ROUGHNESS SPECIMEN SET CODE ISR-CS2

ATTENTION: PLEASE APPLY ANTI-RUST OIL AFTER USE

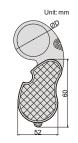


- For checking, identifying and specifying the roughness by symbol
   Made of carbon steel

Machining method	Roughness (Ra)	Roughness (Rz)	Quantity	
Horizontal milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	1.6, 3.2, 6.3,	6 200	
rionzontal milling	16, 32, 63, 125, 250, 500µin	12.5, 25, 50µm	6 pcs	
Vertical milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	1.6, 3.2, 6.3,	6 pcs	
vertical milling	16, 32, 63, 125, 250, 500µin	12.5, 25, 50µm	o pcs	
Turning	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	1.6, 3.2, 6.3,	6 200	
running	16, 32, 63, 125, 250, 500µin	12.5, 25, 50µm	6 pcs	
Plain grinding	0.05, 0.1, 0.2, 0.4, 0.8, 1.6µm	0.2, 0.4, 0.8,	6 pcs	
Fiain grinding	2, 4, 8, 16, 32, 63µin	1.6, 3.2, 6.3µm	o pcs	
Flat lanning	0.05, 0.1µm	0.2, 0.4µm	2 200	
Flat lapping	2, 4µin	υ.2, υ.4μπ	2 pcs	
External grinding	0.2, 0.4, 0.8, 1.6µm	0.8, 1.6,	4 pcs	
External grinding	8, 16, 32, 63µin	3.2, 6.3µm	4 pcs	

#### **FOLDING MAGNIFIER WITH ILLUMINATION**





- Plastic lens
- Powered by 2xCR1620 batteries (included)
- LED lights up aut when  $\alpha$  is over 1

K 1020 batteries	
tomatically 30°	VIDEO



closed	
LED lights up when α is over 130°	

Code Magnification		Lens diameter (ØD)
7514-1	2.5X	Ø45mm

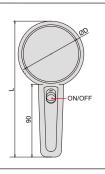
#### **MAGNIFIERS WITH ILLUMINATION**

- Glass lens
- Powered by 3xAAA batteries (included)

			(mm)
Code	Magnification	Lens diameter (ØD)	L
7513-2	2X	Ø75mm	170
7513-4	4X	Ø50mm	145







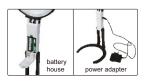


#### THREE WAYS MAGNIFIER WITH ILLUMINATION

- Plastic lens
- Powered by 2xAA batteries (included) or power adapter (110~240V, 50~60Hz)

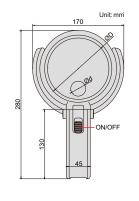


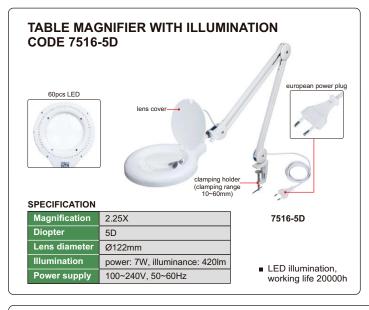


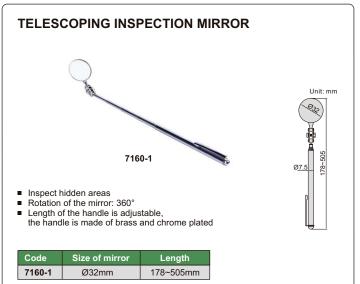


Code	9	Magnification	Lens diameter (ØD)	Lens diameter (Ød)
7512	-1	2X/4X	Ø120mm	Ø28mm









#### **PORTABLE HARDNESS TESTER CODE ISH-PHB**





### SPECIFICATION

SPECIFICATION	SPECIFICATION			
Min. reading	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa			
Accuracy	±6HLD (when HLD=800)			
Display	Leeb (HLD), converted hardness, material, impact direction, test times, average value, date			
Output	bluetooth			
	minimum weight	5kg		
		2kg (on solid support)		
Applicable		0.1kg(coupled on plate)		
workpiece	minimum thickness: 5mm			
	minimum radius of curved surface: 30mm			
	maximum roughness (Ra): 1.6µm			
Power supply	3×AAA batteries			
Dimension	150×84×28mm			
Weight	200g			

#### STANDARD DELIVERY

Main unit	1 pc
Impact device D	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc

OPTIONAL ACCESSORY		
Wireless printer	ISH-DS-PRINTER	
Couplant	ISH-COUPLANT	
Support rings	see details	
Hardness test block D	ISH-BHLD	



- Set measurement times (1~9) to have average value
- Connected with printer via bluetooth
- Automatic power offAccording to ASTM A 956

# Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC and HRB), Shore (HS) and tensile strength (MPa) Memory of 99 measurement values for browsing



APPLICABLE MATERIAL AND HARDNESS RANGE FOR IMPACT DEVICE D							
Material	HLD	HV	НВ	HRC	HRB	нѕ	Tensile strength (MPa)
Steel & cast steel	300-900	81-955	81-654	20-68	38-100	32-100	375-2639
Tool steel	300-840	80-898		20-67			
Stainless steel	300-800	85-802	85-655		46-101		
Cast iron	360-650		93-334				
Cast aluminum alloy	170-570		19-164		23-84		
Brass	200-550		40-173		13-95		
Bronze	300-700		60-290				
Copper	200-690		45-315				



### **COATING THICKNESS GAGE CODE 9501-1200**

FOR MAGNETIC AND NON-MAGNETIC SUBSTRATES DATA

- Magnetic induction probe (Fe) is to measure the thickness of non-magnetic coating on magnetic substrate Substrate: iron, steel, magnetic stainless steel (does not include non-magnetic stainless steel) Coating: zinc, copper, chrome, tin, plastic, powder, paint (nickel is not included)
- Eddy current probe (NFe) is to measure the thickness of non-conductive coating on non-magnetic substrate Substrate: copper, aluminum, zinc, non-magnetic stainless steel
- Coating: plastic, powder, paint, anodizing

  Low and high limits with judgement
- Automatic power off

#### **SPECIFICATION**

Probe type	Fe (included) magnetic induction probe	NFe (optional) eddy current probe	Fe90 (optional) magnetic induction probe for bores and grooves	Fe10 (optional) magnetic induction probe with big range
Measuring range	0~1250μm	0~1250µm	0~1250μm	500~10000μm
Accuracy		range≤1250µm) range>1250µm)	L is measuring thick	ness in µm
Resolution	0.1µm (range<100	μm)		
Resolution	1μm (range≥100μm)			
Measuring mode	continuous and sing	gle		
Minimum substrate thickness	0.5mm	0.3mm	0.5mm	2mm
Minimum measuring area	Ø7mm	Ø5mm	Ø7mm	Ø40mm
Minimum curvature radius of convex workpiece	1.5mm	3mm		10mm
Memory	500			
Power supply	2x1.5V AA batteries			
Dimension	128x68x32mm			
Weight	340g			

PECTION RTIFICATE





+INSIZE

magnetic induction probe (Fe90) for bores and grooves (optional)





zero calibration block for Fe (included)

calibration foils (included)





magnetic induction probe (Fe10) with big range (**optional**)

(included)

#### STANDARD DELIVERY

	-
Main unit	1 pc
Magnetic induction probe (Fe)	1 pc
Zero calibration block for Fe probe	1 pc
Calibration foils (50μm, 100μm, 250μm, 500μm, 1000μm)	1 set
1.5V AA battery	2 pcs
USB cable and software	1 pc

#### OPTIONAL ACCESSORY

Eddy current probe (NFe) with zero calibration block Magnetic induction probe (Fe90) for bores and grooves Magnetic induction probe (Fe10) with big range

9501-1200-NFE 9501-1200-FE90 9501-1200-FE10

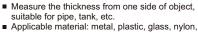
### **ULTRASONIC THICKNESS GAGE (BASIC MODEL) CODE ISU-100D**



ATTENTION: NOT SUITABLE FOR CASTING WORKPIECES

#### STANDARD DELIVERY

Main unit	1 pc
Transducer	1 pc
Couplant	1 bottle
Battery (AAA)	2 pcs



resin, ceramic, ice



Measuring ra	ange	0.8~300mm	
Resolution		0.01mm (range<100mm)	
Resolution		0.1mm (range≥100mm)	
Accuracy		±0.04mm (range<10mm) ±(0.04+H/1000)mm (range 10~100mm) ±H/333mm (range≥100mm) H is the thickness to be measured in mm	
frequency		5MHz	
Transducer	diameter (Ød)	10.8mm	
Minimum size of pipe for measurement		20×1.2mm (diameter × wall thickness)	
Applicable temperature <60°C		<60°C	
Velocity		1000-9999m/s	
Power supply		2×AAA batteries	
Dimension		114×64×28mm	
Weight		200g	



- Quickly measure the concentration of coolant
   Refer to the refraction factor of coolant, for example:
- the refraction factor of grinding emulsion is 2.1, the reading value is 6%, so the actual concentration is (2.1×6%)=12.6%

Measuring range	0~32%
Graduation	0.2%
Dimension	27×40×160mm
Weight	175g



#### **DIGITAL ANEMOMETER CODE 9331-40**









software (included), display measurement values and graph, save and output data

- Measure velocity, flow, temperature and relative humidity
   Velocity unit: m/s, km/h,mil/h, ft/m, ft/s, knots
   Flow unit: CMS (cubic meter per second), CMM (cubic meter per minute), CFM (cubic feet per minute)
- Temperature type: ambient, dew point, wet bulb
   Maximum and minimum modes
- Automatic power off

#### STANDARD DELIVERY

DIANDAND BELIVER		
Main unit	1 pc	
USB cable and software	1 pc	
9V battery	1 pc	



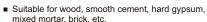


#### SPECIFICATION

	velocity	0.8~30m/s, 1.4~108km/h, 0.9~67.2mil/h, 1.3~98.5ft/s, 78~5900ft/m, 0.8~58.3knots	
Measuring range	flow	0~9999CMS, 0~99990CMM, 0~99990CFM	
. a.i.go	temperature	-20~60°C/-4~140°F	
	relative humidity	0~100%RH	
velocity Accuracy		±(2%+0.5) for m/s, km/h,mil/h, ft/s, knots ±(2%+50) for ft/m	
Accuracy	temperature	±1.5°C/±2.7°F	
	relative humidity	±3% (20~80%RH), ±5% (<20%RH or >80%RH)	
	velocity	0.01m/s, 0.01km/h, 0.01mil/h, 0.01ft/s, 1ft/m, 0.01knots	
Resolution	flow	0.01CMS, 0.1CMM, 0.1CFM	
Resolution	temperature	0.1°C/0.1°F	
	relative humidity	0.1%RH	
Flowing area	range	0~9.999m²/0~9.999ft²	
Sampling time	те	0.4s	
Maximum working height		2000m	
Output		USB	
Power supply		9V battery	
Dimension		165×85×38mm	
Weight		200g	

#### **DIGITAL MOISTURE METER CODE 9341-50**





- mixed mortar, brick, etc.

  Measure moisture, temperature and relative humidity
  Temperature type: ambient, dew point, wet bulb
- Maximum and minimum modes
- Automatic power off

#### STANDARD DELIVERY

O ITAIND THE DELIVERY			
Main unit	1 pc		
Battery (AAA)	2 pcs		





#### **SPECIFICATION**

Measuring de	pth	0~50mm	
	Moisture	0~60%	
Measuring range	temperature	-10~50°C/14~122°F	
	relative humidity	0~100%RH	
	Moisture	±2%	
Accuracy	temperature	±2%	
	relative humidity	±5%RH	
	Moisture	0.1%	
Resolution	temperature	0.1°C/0.1°F	
	relative humidity	0.1%RH	
Sampling time		0.5s for moisture	
Sampling time	<b>;</b>	1s for temperature and relative humidity	
Power supply		2×AAA batteries	
Dimension		130×56×29mm	
Weight		206g	

#### LASER DISTANCE METER **CODE 9561-80**

- Large display with backlight Unit: m, ft, in
- Distance, area, volume and height measurement
- Continuos measuring mode to track maximum and minimum value
- Memory of 99 measurement valuesAutomatic power off: laser 20s, main unit 150s

Measuring range	0.05~80m
Accuracy	±3mm
Resolution	1mm, 10mm, 0.1", 0.01ft
Measuring speed	0.5 second
Laser type	635nm, Class II, <1mW
Power supply	3×AAA batteries, for 4000 measurements
Dimension (L×W×H)	120×60×28mm
Weight	175g













STANDARD DELIVERY

•	
Main unit	1 pc
Battery (AAA)	3 pcs



#### **CONTACT DIGITAL TACHOMETER CODE 9222-199**

- Unit: RPM, m/min, m/sec, ft/min, ft/sec. in/min
  - Maximum and minimum modes
  - Memory 100 measurement values
  - Automatic power off

### **SPECIFICATION**

Measuring range	50~19999RPM	
Accuracy	± (0.03%+2) RPM	
	0.01RPM (range 50~99.99RPM)	
Resolution	0.1RPM (range 100~9999.9RPM)	
	1RPM (range 10000~19999RPM)	
Power supply	4×AAA batteries	
Dimension	183×60×27mm	
Weight	122g	

#### STANDARD DELIVERY

Main unit	1 pc
Wheel with 0.1m perimeter	1 pc
Wheel with 6" perimeter	1 pc
Cone cavity head	1 pc
Cone head	1 pc
Extension rod	1 pc
Battery (AAA)	4 pcs









cone head (included)







wheel with 6" perimeter (included)

#### **NON-CONTACT DIGITAL TACHOMETER CODE 9221-999**







STANDARD DELIVERY

Main unit	1 pc
Reflection sticker	1 roll
Battery (AAA)	4 pcs

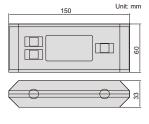


- Maximum and minimum modes
- Memory 100 measurement values
- Automatic power off

#### **SPECIFICATION**

Measuring range	50~9999RPM	
Accuracy	±(0.03%+2) RPM	
	0.01RPM (range 50~99.99RPM)	
Resolution	0.1RPM (range 100~9999.9RPM)	
	1RPM (range 10000~99999RPM)	
Measuring distance	50~250mm	
Power supply	4×AAA batteries	
Dimension	155×60×27mm	
Weight	118g	

#### **DIGITAL LEVEL AND PROTRACTOR**



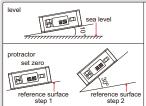




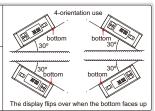


**BACKLIGHT** 

**BUZZER ALARM** AT 0° AND 90°



sea level



The display flips over when the bottom faces up

Code	Range	Resolution	Accuracy
2179-360	0-360°	0.05°	at 0° and 90°: ±0.1°;
	(90°x4)	(=0.873mm/m)	others: ±0.2°

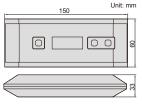
#### ■ IP54 dust/waterproof

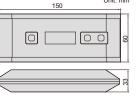
- Aluminum frame
- Magnetic bottom with V-groove for shafts
   The sea level is permanently set inside the chip, zero setting is not needed when batteries are replaced
- Buttons: ON/OFF, absolute and incremental measurement, keep the reading, buzzer alarm, unit(mm/m, %, in/ft), backlight
- Two AAA batteries
- Automatic power off



Code	Range	Resolution	Accuracy
2179-360	0-360°	0.05°	at 0° and 90°: ±0.1°;
	(90°x4)	(=0.873mm/m)	others: ±0.2°

#### **DIGITAL LEVEL AND PROTRACTOR**





- Aluminum frame
- Magnetic bottom with V-groove for shafts
- Zero setting can be made on any plain surfaces
   Buttons: ON/OFF, ZERO, HOLD (keep the reading)
   CR2032 battery, automatic power off

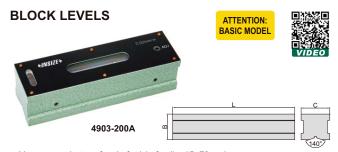


2173-360

2173-360	protractor set zero reference surface step 1	reference surface step 2
hold zero		

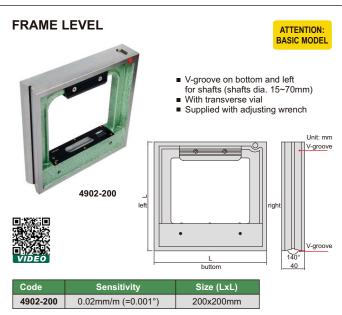
Code	Range	Resolution	Accuracy
2173-360	0-360° (90°x4)	0.1° (= 1.745 mm/m)	at 0° and 90°: ±0.1°; others: ±0.2°

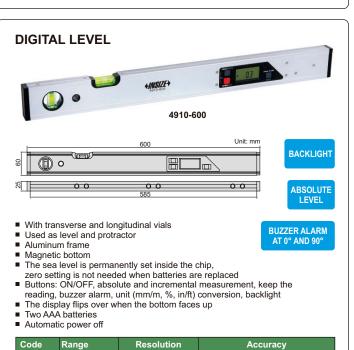




- V-groove on bottom for shafts (shafts dia. 15~70mm)
- With transverse vial
- Supplied with adjusting wrench

				(111111)
Code	Length (L)	Sensitivity	В	С
4903-150A	150mm	0.02mm/m (=0.001°)	40	45
4903-200A	200mm	0.02mm/m (=0.001°)	42	47
4903-300A	300mm	0.02mm/m (=0.001°)	45	50





**4910-600** 0-360°(90°x4) 0.1°(=1.745 mm/m) at 0° and 90°: ±0.1°, others: ±0.2°

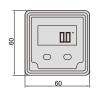
#### **DIGITAL LEVEL AND PROTRACTOR**

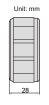




MAGNETIC **BOTTOM** 

DISPLAY FLIPS OVER WHEN THE BOTTOM FACES UP







304



level 4-orientation use 10° sea level bottom protractor *.....* ....... setzero reference sur step 1 eference step 2 The display flips over when the bottom faces up

- Aluminum frame
- Magnetic bottom
- The display flips over when the bottomfaces up
- The backlight is on automatically when in use, and automatically off in 15 minutes after use
- The sea level is permanently set inside the chip, zero setting is not needed when battery is replaced
- Buttons: ON/OFF, ZERO, absolute and incremental measurement
- One AAA battery
- Automatic power off in 5 minutes

Code	Range	Resolution	Accuracy
2170-1	4x90°	0.1° (= 1.745 mm/m)	at 0°and 90°: ±0.1°; others: ±0.2°

#### **FORCE GAGES**





■ Push and pull test

■ Peak(max.) or tracking mode

### **OPTIONAL ACCESSORY**

Test stand ISF-MT500



flat push tip (included)











ISF-F500

knife-edge push tip (included)

#### **SPECIFICATION**

Code		ISF-F50	ISF-F100	ISF-F200	ISF-F300	ISF-F500
Capacity	N	50	100	200	300	500
	kgf	5	10	20	30	50
Graduation	N	0.25	0.5	1	2	2.5
Accuracy		±1% (of load capacity)				

#### STANDARD DELIVERY

Main unit	1 pc
Push tip	4 pcs (flat, V type, knife-edge, point)
Pull clamp	1 pc
Extension rod	1 pc



#### **TORQUE WRENCHES**

ATTENTION: CLOCKWISE **OPERATION ONLY** 

- According to DIN ISO 6789, ASME B107.300
- All-metal construction, sturdy and durable



#### **SPECIFICATION**

OI LON IOMITON								
Code	IST-9WM30	IST-9WM60	IST-9WM100	IST-9WM200	IST-9WM335	IST-9WM500	IST-9WM800	IST-9WM1000
Range (clockwise)	6~30N.m	10~60N.m	20~100N.m	40~200N.m	65~335N.m	100~500N.m	160~800N.m	200~1000N.m
Accuracy	±4%	±4%	±4%	±4%	±4%	±4%	±4%	±4%
Graduation	0.1N.m	0.25N.m	0.5N.m	1N.m	1N.m	2.5N.m	4N.m	5N.m
Square driver (D)	3/8"	3/8"	1/2"	1/2"	1/2"	3/4"	3/4"	3/4"
Length	318mm	388mm	443mm	468mm	528mm	855mm	1055mm	1055mm
Weight	820g	960g	1040g	1160g	1300g	5000g	5900g	5900g

#### **DIGITAL TORQUE WRENCHES**



- Clockwise and counter-clockwise operation
- Unit: N.m, in.lb, ft.lb, kg.cm
- Peak and track working mode
   Target torque value can be set, with audible and visible alarm:
  - Green LED light on and buzzer sounds when torque value is 90%~100% of target torque
  - Both green and red LED light on and buzzer sounds when target torque value is reached
- Power off automatically in 5 minutes without any operations
- Non-slip grip handle
- With damp record
- With overload record (once the torque reaches 110% of the maximum range)

## clockwise/counter-clockwise switch calibration port LCD display square driver IST-W135A

OPTIONAL ACCURACY FOR 6~850N.m: CLOCKWISE: ±1% COUNTER-CLOCKWISE: ±2%

**OPTIONAL ACCESSORY** 

Calibration cable IST-W-CABLE

#### SPECIFICHE

Code	Range	Accuracy	Resolution	Square driver (L)	Power supply	Length	Weight
IST-W30A	6~30N.m		0.01N.m	1/4"	2×AA batteries	390mm	830g
IST-W135A	27~135N.m	clockwise: ±2% counter-clockwise: ±3%	0.1N.m	3/8"		415mm	950g
IST-W200A	40~200N.m		0.1N.m	1/2"		530mm	1.4kg
IST-W340A	68~340N.m		0.1N.m	1/2"		650mm	1.6kg
IST-W500A	100~500N.m	clockwise: ±2.5%	0.1N.m	3/4"		950mm	2.1kg
IST-W850A	170~850N.m	counter-clockwise: ±3.5%	0.1N.m	3/4"		1220mm	2.55kg

## **DIAL TORQUE WRENCHES**





- Clockwise and counter-clockwise operation
- According to DIN ISO 6789, ASME B107.300

# dial with metric and inch scales peak value IST-DW70

OI ZOII IOATION								
Code	IST-DW3D5	IST-DW9	IST-DW18	IST-DW35	IST-DW70	IST-DW140	IST-DW240	IST-DW350
Range	0.7~3.5N.m 6~30in.lb	1.8~9N.m 15~75in.lb	3.6~18N.m 30~150in.lb	7~35N.m 60~300in.lb	14~70N.m 120~600in.lb	28~140N.m 20~100ft.lb	48~240N.m 35~175ft.lb	70~350N.m 50~250ft.lb
Accuracy	±3%	±3%	±3%	±3%	±3%	±3%	±3%	±3%
Graduation	0.05N.m 0.5in.lb	0.1N.m 1in.lb	0.2N.m 2in.lb	0.5N.m 5in.lb	1N.m 10in.lb	2N.m 1ft.lb	3N.m 2.5ft.lb	2.5N.m 2.5ft.lb
Square driver (D)	1/4"	1/4"	3/8"	3/8"	3/8"	1/2"	1/2"	1/2"
Length	254mm	254mm	254mm	254mm	378mm	546mm	546mm	546mm
Weight	480g	480g	480g	480g	820g	1300g	1300g	1300g

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Inspection Certificate								
Product name Code No.		Digital Caliper 1106-150		Traceable to	USA NIST No.6 Germany DKD		01-00	
Measuring range Bresolding		0-150mm / 0-6" 0.05mm / 0.0005"		Inspector	Doie			
Serial No. Standard temperature		0910120004 20°C 768°F		Judgement	Passed			
			Unit inch				Unit mm	
Measuring Length	Permissible From	Eviseral	leternal	Measuring Length	Permissible From		Tor Internal	
Langus		External	[réensa]	Length		External	Internal	
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2	±0.0010	-0.0005	,	50	±0.02	-0.01	- 7	
4	20.0010	-0.0006	- /	100	20.02	-0.01	- /	
- 6		-0.0010	- /	150		-0.02	- /	
8	+0.0015	7	- /	200	+0.03	- 7	- /	
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